



# APE POWER UNIT OWNER'S MANUAL

## DEEP FOUNDATION SOLUTIONS



800-248-8498

WWW.AMERICANPILEDIVING.COM

**MODEL 275 POWER UNIT**

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# Quick Reference Guide

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This Quick Reference Guide will assist you in finding the information you're looking for.

**GENERAL INFORMATION**

**MAINTENANCE**

**TROUBLE SHOOTING**

**REPLACEMENT PARTS**

**REFERENCE / NOTES**

A Table of Contents is included after the Foreword.

**Description:**

**MODEL 275 POWER UNIT TIER IV STAGE V**



# WARRANTY INFORMATION

American Piledriving Equipment, Inc. (APE) warrants new products sold by it to be free from defects in material or workmanship for a period of one (1) years after the date of delivery to the first user and subject to the following conditions:

- APE's obligation and liability under this WARRANTY is expressly limited to repairing or replacing, at APE's option, any parts which appear to APE upon inspection to have been defective in material or workmanship. Such parts shall be provided at no cost to the user, at the business establishment of APE or the authorized APE distributor of the product during regular working hours.
- This WARRANTY shall not apply to component parts or accessories of products not manufactured by APE, and which carry the warranty of the manufacturer thereof, or to normal maintenance (such as engine tune-up) or normal maintenance parts (such as filters).
- Replacement or repair parts installed in the product covered by this WARRANTY are warranted only for the remainder of the warranty as if such parts were original components of said product.
- APE makes no other warranty, expressed or implied, and makes no warranty of merchantability of fitness for any particular purpose.
- APE's obligations under this WARRANTY shall not include any transportation charges, costs of installation, duty, taxes or any other charges whatsoever, or any liability for direct, indirect, incidental or consequential damage or delay.
- If requested by APE, products or parts for which a warranty claim is made are to be returned, transportation prepaid, to APE.

OIL MUST MEET ISO CLEANLINESS CODE 17/15/11. OIL THAT DOES NOT MEET CLEANLINESS CODE WILL **VOID** THE WARRANTY

ANY IMPROPER USE, INCLUDING OPERATION AFTER DISCOVERY OF DEFECTIVE OR WORN PARTS, OPERATION BEYOND RATED CAPACITY, SUBSTITUTION OF ANY PARTS WHATSOEVER, USE OF PARTS NOT APPROVED BY APE OR ANY ALTERATION OR REPAIR BY OTHERS IN SUCH A MANNER AS, IN APE'S JUDGMENT, AFFECTS THE PRODUCT MATERIALLY AND ADVERSELY, SHALL **VOID** THIS WARRANTY.

ANY TYPE OF WELDING ON APE'S EQUIPMENT WILL **VOID** THE WARRANTY UNLESS AUTHORIZED IN WRITING BY APE

NO EMPLOYEE IS AUTHORIZED TO CHANGE THIS WARRANTY IN ANY WAY OR GRANT ANY OTHER WARRANTY UNLESS SUCH CHANGE IS MADE IN WRITING AND SIGNED BY AN OFFICER OF APE, INC.



# FOREWORD

This manual covers **APE Hydraulic Power Unit** safety, operation instructions, lubrication and maintenance information. This manual should be stored in or near the engine area in a literature holder or literature storage area.

The data provided in this manual gives the necessary information to operate and maintain APE equipment. The listed procedures are to be performed by qualified personnel who have an understanding of the equipment and who follow all safety precautions.

Some photographs or illustrations in this manual show details or attachments that may be different from your equipment. Continuing improvement and advancement of product design may have caused changes to your equipment which are not included in this manual. Whenever a question arises regarding your equipment, or this manual, please consult with your APE dealer for the latest available information.

## Using this manual:

- Refer to the Table of Contents for the page location of applicable sections.
- All weights and measurements are in English and Metric units.
- Please visit [www.americanpiledriving.com](http://www.americanpiledriving.com) for product data sheets and manuals and latest available information.

## **DISCLAIMER:**

This unit was tested and flushed before leaving our facility. In order to help provide years of trouble-free usage, please review the following documentation and make sure to clean and flush the quick disconnect fitting on any equipment before connecting it to the power unit.

Refer to schematic diagrams and the BOM (Bill of Materials) for component part specifications and recommended spare parts.

When calling APE, always have the equipment serial number on hand in order to obtain quicker service.

## **IDENTIFICATION TAG**



Serial No. can be found here.

### **CALIFORNIA**

#### **Proposition 65 Warning**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

### **CALIFORNIA**

#### **Proposition 65 Warning**

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer, birth defects and reproductive harm. **Wash hands after handling.**



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# SPECIFICATIONS

## DIMENSIONS

Overall Length	132.25 in	(396 cm)
Overall Width	74.00 in	(190 cm)
Overall Height	82.00 in	(208 cm)
Weight	14,350 lbs	(6,509 kg)
Fuel Capacity	178 gal	(674 L)

## ENGINE

Type	Caterpillar C7.1 Tier IV Stage V Final	
Horse Power	275 hp	(205 kW)
Displacement	427.7 in <sup>3</sup>	
Compression Ratio	16.5:1	
Engine Speed	1,800 rpm	
Engine Oil	Caterpillar Diesel Engine Oil 10W30 or 15W40	
	33.8 qt (US)	(32 L)



## HYDRAULICS

Drive Pressure	0 - 4,500 PSI	(310 BAR)
Drive Flow	0 - 75 GPM	(283 LPM)
Clamp Pressure	0 - 4800 PSI	(330 BAR)
Clamp Flow	0 - 10 GPM	(37 LPM)
Hydraulic Oil	Envirologic 146 Hydraulic Oil	
Hydraulic Capacity	360 gal	(1,362 L)

# Safety Section

## General Safety Precautions



DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION indicates a hazardous situation where injury could occur but is unlikely to be serious or lead to death.



NOTICE indicates information that may help or guide you in the operation or service of the equipment.

### DISCLAIMER:

This unit was tested and flushed before leaving our facility. In order to help provide years of trouble free usage, please review the following documentation and make sure to clean and flush the field piping before connecting it to the power unit.

Refer to schematic diagrams and the BOM (Bill of Materials) for component part specifications and recommended spare parts.

When calling APE (American Piledriving Equipment), always inform them of the supplied serial # in order to obtain quicker service

## NOTICE

### READ THIS MANUAL THOROUGHLY BEFORE OPERATING AND / OR WORKING ON THE EQUIPMENT

1. Read and follow any safety instructions in the CATERPILLAR ENGINE OPERATOR'S MANUAL.
2. Only well-trained and experienced personnel should attempt to operate or maintain this equipment.
3. NEVER adjust, lubricate and/or repair the unit when it is in operation or lifted above ground level.
4. NEVER remove, paint over and/or cover warning or safety labels. If labels become damaged or unreadable, replace immediately.
5. All personnel should wear approved safety clothing including HARD HATS, SAFETY SHOES, SAFETY GLASSES and HEARING PROTECTION when near this equipment.
6. Do **NOT** stand any closer to this equipment than necessary when it is in operation. Parts may loosen and fall. **NEVER** stand under operating or elevated equipment.
7. When maintaining and/or repairing the equipment, **NEVER** substitute parts not supplied or approved in writing by APE.

## NOTICE

### Do **NOT** weld or flame cut on this equipment.

8. NEVER use or store flammable liquids on or near the engine.
9. Insure that all lifting equipment, including cranes, wire rope, slings, hooks, shackles, etc., are properly sized for the worst caseloads anticipated during operations.
10. If there are any questions about the weights, specifications and/or performance of the unit, contact APE before handling and/or operating the equipment.
11. Check wire rope clips for tightness and wire ropes for wear daily.
12. Insure that ground vibrations will not damage or collapse adjacent structures or excavations.

## Safety Section



***When operating in an enclosed area, exhaust fumes should be piped outside. Continued breathing of exhaust fumes may prove FATAL.***

13. Remove all tools, parts and/or electrical cords before starting the unit.
14. When servicing batteries, do **NOT** smoke and/or use an open flame in the vicinity. Batteries generate explosive gas during charging. There must be proper ventilation when charging batteries.
15. When filling the fuel tank, do **NOT** smoke and/or use an open flame in the vicinity.
16. If abnormal equipment operation is observed, discontinue use immediately and correct the problem.
17. Do **NOT** leave the equipment control pendant (radio control) unattended.
18. Store oily rags in approved containers and away from the engine exhaust system.
19. If running an auger/drill, make sure that the Auger rotation switch is in NEUTRAL before starting the Power Unit engine
20. Do **NOT** adjust and/or set the hydraulic pressures higher and/or lower than those specified in this Manual.
21. NEVER operate this equipment with hydraulic hoses that are damaged or 'kinked'. Replace damaged hoses immediately.
22. Do **NOT** lift and/or support hydraulic hoses with wire rope slings.
23. NEVER attempt to connect Quick Disconnects (QDs) when the Power Unit is running.
24. Do **NOT** pull on and/or attempt to move equipment with the hydraulic hoses.
25. Do **NOT** attempt to locate hydraulic leaks with your hands. High-pressure leaks can penetrate skin and cause severe damage, blood poisoning and/or infection.
26. Do **NOT** attempt to repair leaks while the equipment is in operation.
27. Do **NOT** attempt to tighten and/or loosen fittings and/or hoses when the machine is in operation.
28. Power Unit must always be placed on level, stable ground.

29. Do **NOT** remove Power Unit heat shields. Do NOT attempt to use the Power Unit without heat shields. Severe fires may result.

## NOTICE

***A properly maintained fire extinguisher, suitable for oil fires, MUST be kept in the immediate vicinity of equipment operations.***

30. When moving and/or transporting this equipment, insure that the vehicle and/or vessel is of sufficient capacity to handle the load. Make sure that the equipment is properly tied down.
31. When moving and/or transporting this equipment, be sure that the QD Dust Caps are tight and that the cap safety cables are in place. Be sure that all equipment parts are tight and/or properly secured before shipment. Unsecured parts may vibrate loose and fall during transport causing injury and/or property damage.
32. Rounded and/or damaged bolt heads and/or nuts should be replaced so that proper torque values may be obtained. Proper torque values are necessary to prevent parts on this equipment, leads and/or crane booms from loosening and/or falling. (Refer to the torque chart in this manual for the proper values.)
33. When operating in a closed area, pipe exhaust fumes outside. (**Warning:** Breathing exhaust fumes can cause serious injury or even death.)
34. When loading or unloading the power unit using a forklift, the forks must be placed under the entire depth of the unit.
35. Keep hands away from rotating flighting auger shaft and/or rotary joint.
36. Do **NOT** allow clothing, hoses, ropes, etc., to be entangled in, or wrap around, rotating flighting, Auger Shaft and /or rotary joint.
37. Never stand under an equipment at any time and keep your eyes on the equipment when it is in operation.



### SAFETY MESSAGES

There may be several specific safety messages on your equipment. The exact location and description of the safety messages are reviewed in this section. Become familiar with all safety messages.

Ensure that all the safety messages are legible. Clean the safety messages or replace the safety messages if the words cannot be read or if the illustrations are not visible. Use a cloth, water and soap to clean the safety messages. Do not use solvents, gasoline, or other harsh chemicals. Solvents, gasoline, or harsh chemicals could loosen the adhesive that secures the safety messages. The safety messages that are loosened could drop off the equipment.

Replace any safety message that is damaged or missing. If a safety message is attached to a part of the equipment that is replaced, install a new safety message on the replacement part. Your APE dealer can provide new safety messages.



**Do not operate or work on this equipment unless you have read and understand the instructions and warnings in the Operation and Maintenance Manual. Failure to follow the instructions or read the warnings could result in injury or death. Contact any APE dealer for replacement manuals. Proper care is your responsibility.**

### QUICK DISCONNECT NOTICE

**NOTICE:** QUICK DIS-CONNECTS MUST BE FULLY SEATED TO ALLOW FREE HYDRAULIC FLOW. BLOCKED HYDRAULIC FLOW WILL STOP OR SLOW OPERATIONS AND CAUSE EXCESSIVE HEAT. TO SOLVE PROBLEM, REMOVE CLEAN AND RE INSTALL FITTINGS

Make sure all QD's are installed and connected completely. Failing to do so may cause damage or prevent proper operation.

### IDENTIFICATION TAG



This information is important when contacting APE for replacement parts or other information.

- \* Model
- \* Serial No.

### HYDRAULIC OIL FULL



Hydraulic oil needs to be kept at correct FULL level at all times. Do **NOT** overfill the tank. This may cause leakage when hot, due to insufficient space for oil to expand. Depending on the power unit it will have either one or two electronic hydraulic sensors to monitor low oil level and oil level shutdown, to prevent damage to the power unit.

### DO NOT WELD



Do **NOT** weld on or around the power unit unless authorized in writing by APE. Doing so will void all warranties and may cause damage to the power unit or vibro.

## Safety Section

### MAX FUEL FILL

**FUEL FILL  
3/4 MAX**

Do **NOT** fill fuel tank past 3/4 tank. It is necessary to have a sufficient air gap in the tank to allow for expansion of the fuel. Failing to do so may cause fuel leakage when hot.

### TRANSPORT



Ship with the hydraulic tank forward to prevent damage to the radiator cooling package at the front of the power unit skid.

### OIL FILTERS

**THIS POWER UNIT IS EQUIPPED WITH A CATERPILLAR DIESEL ENGINE**

**USE ONLY CAT FILTERS**

If you have any questions please visit our website or call the number below.

USING OTHER FILTERS WILL DAMAGE THE ENGINE. FEES WILL APPLY AND WARRANTY WILL BE VOIDED.

**800-248-8498**

**CAT Power**

Only CAT filters are to be used when replacing engine filters. Any other filter will void engine warranty and cost damages. Fees will apply.

### POWER UNIT START UP PROCEDURE

**POWER UNIT START-UP PROCEDURE**

1. PRE START
2. CHECK ALL FLUID LEVELS
3. TOOL SELECTION
4. CONFIRM TOOL SELECTION
5. TOOL SELECTION VIEW
6. START ENGINE
7. WAIT FOR WARM UP
8. INCREASE GOVERNOR

**IMPORTANT NOTICE**

**SHUT DOWN PROCEDURE**

**CONTROL PANEL TROUBLESHOOTING**

The power unit start up procedure sticker is located on the inside of the control panel door. This explains what you need to do before you start and how to start the power unit.

### POWER UNIT MASTER SERVICE RECORD

**TRAINED OPERATORS & MECHANICS ONLY**

NOTICE: Please read operating manual before operating power unit.

**POWER UNIT MASTER SERVICE RECORD**

Equipment No.	Engine Make	Cyls	Oil Press.	Fuel Filter	Size (inches)	Hydraulic Oil	Color	Service	Air Filter	Core Oil Change	Diesel Fuel	Hydraulic Oil	Oil	Notes & Date

**REQUIRED MAINTENANCE**

ENGINE OIL & FILTER - EVERY 200 HOURS  
CRANK CASE VENTILATION - EVERY 200 HOURS  
HYDRAULIC FILTERS - EVERY 500 HOURS  
VIBRO SEASONS - EVERY 70 HOURS  
HYDRAULIC FILTERS - EVERY 500 HOURS  
CRANK CASE VENTILATION - EVERY 200 HOURS  
FUEL TANK VENTILATION - EVERY 200 HOURS  
HYDRAULIC TANK BREASER - EVERY 200 HOURS

Comments: \_\_\_\_\_

FOR MAINTENANCE & REPAIR SERVICES  
**800-248-8498**  
WWW.AMERICANPILEDIVING.COM

The power unit service record sticker is located on the control panel door and is used to record all service done on the power unit. Please note, only trained operators and mechanics are to service these units.

### Vibro Daily Checklist

**APE DAILY CHECKLIST VIBRO**

For use on all Models. Model 350-4 shown for example.

**IMPORTANT NOTICE!**

**WARNING:** When filling gearbox oil, cover with 500 gear oil or other oil specified. If you cannot meet this level then do not operate the machine. Remove the sight glass cover (A) to inspect. Refer to manual (Spray WD40) to clean the glass. Then reinstall the sight glass using O-ring. Do not insert or the vibro will overheat. If gearbox oil level is low, increase. If you installed there is a head motor shaft seal. Reinstall the hydraulic oil entering the gearbox.

**CLAMP**

- 1) Inspect clamp mounting bolts for tightness
- 2) Inspect both mounts and track for wear
- 3) Inspect clamp lines and fittings leading to the clamp cylinder
- 4) Remove any air from the clamp lines by cracking them open at the clamp cylinder while the power unit engine is at an idle speed

**VIBRO**

- 1) Inspect safety pin for damage
- 2) Inspect small fasteners for cracks
- 3) Inspect large fasteners for cracks
- 4) Inspect all bolts on assemblies
- 5) Inspect pop-off safety valves & mounted for leaks
- 6) Inspect motor coupler for leaks
- 7) Inspect compressor mounting bolts
- 8) Inspect bearing covers for damage
- 9) Inspect clamp line track bracket
- 10) Checked oil level in gearbox (See image (H) below for reference)
- 11) Low oil only allowed in winter
- 12) Inspect all seals for cracks
- 13) Inspect breather check valve on motor bearing cover. Remove any parts that could block breather
- 14) Inspect double pin roller top & bot. "New" rollers do not use a shim!
- 15) Inspect hoses for wear. If wear are exposed in hoses, replace immediately

**NOTE:** When installing a new clamp, check machined surfaces on the bottom of the hanger and on top of the clamp with a straight edge. Check each mounting hole with a bottom lip and (W.D.40) before the work is clean and flat. Torque down using a hydraulic torque wrench. Do not drive plate if any clamp mounting bolt are missing. If the clamp attachment bolt off, it is due to bolts not being properly torqued.

Comments: \_\_\_\_\_

The daily checklist sticker is located on the control panel door and has a list of everything that needs to be checked on the vibro. Failing to do the daily vibro check may cause damage to the vibro.

### DEF FLUID

**THIS POWER UNIT IS EQUIPPED WITH DEF**

DEF CLEANLINESS IS EXTREMELY IMPORTANT AS CONTAMINANTS CAN DEGRADE THE LIFE OF DEF AND SYSTEM COMPONENTS. FILTERING IS RECOMMENDED WHEN FILLING THE DEF TANK. CLEAN THE BLUE COLORED DEF TANK FILLER CAP AND SURROUNDING AREA. AVOID FILLING THE DEF TANK FROM A CONTAMINATED CONTAINER OR FUNNEL AND OVERFILLING OF THE TANK.

**CAUTION**

**USE DEF ONLY**  
(DIESEL EXHAUST FLUID)

Using any other fluid can damage engine. Use all parts and seal correctly.

**DEF IS ONLY AVAILABLE AS A PRE-MIXED SOLUTION FROM THE MANUFACTURER. DEF IS NOT A PURE DIESEL EXHAUST FLUID. DEF IS A BLEND OF DIESEL EXHAUST AND WATER. DEF IS NOT TO BE USED AS A DIESEL EXHAUST FLUID. DEF IS NOT TO BE USED AS A DIESEL EXHAUST FLUID. DEF IS NOT TO BE USED AS A DIESEL EXHAUST FLUID.**

This power unit is equipped with DEF. DEF is required in all selective Catalytic reduction systems. DEF fluid Specs must meet ISO requirements 22241-1

GENERAL INFORMATION



### GENERAL HAZARD INFORMATION



Attach a “Do Not Operate” warning tag to the start switch or controls before the equipment is serviced or repaired. Attach the warning tags to the engine and to each operator control panel. When appropriate disconnect the negative terminal on the battery.

Do not allow unauthorized personnel on the equipment or around the equipment while being serviced.

Cautiously remove the following parts. To help prevent spraying or splashing of pressurized fluids hold a rag over the part that is being removed.

- Filler caps
- Grease fittings
- Pressure taps
- Breathers
- Drain plugs

### PRESSURIZED AIR AND WATER

Pressurized air and/or water can cause debris and/or hot water to be blown out which could result in personal injury.

The maximum air pressure for cleaning purposes must be reduced to 30psi (205 kPa) when the air nozzle is deadheaded and used with effective chip guarding (if applicable) and personal protective equipment. The maximum water pressure for cleaning purposes must be below 40psi (275 kPa). When pressurized air and/or pressurized water is used for cleaning, wear protective clothing, protective shoes, and eye protection. Eye

protection includes goggles or a protective face shield. Always wear eye protection for cleaning the cooling system.

Avoid direct spraying of water on electrical connectors, connections, and components. When using air for cleaning, allow the equipment to cool to reduce the possibility of fine debris igniting when redeposited on hot surfaces.

### FLUID PENETRATION

Always use a board or cardboard when you check for a leak. Leaking fluid that is under pressure can penetrate body tissue. Fluid penetration can cause serious injury and possible death. A pin hole leak can cause severe injury. If fluid is injected into your skin, you must get medical treatment immediately. Seek treatment from a doctor that is familiar with this type of injury.

### CONTAINING FLUID SPILLAGE

## NOTICE

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting, and repair of the equipment. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Dispose of all fluids according to local regulations and mandates.

### LINES, TUBES, AND HOSES

Do not bend or strike high-pressure lines. Do not install lines, tubes, or hoses that are damaged.

Repair any fuel lines, oil lines, tubes, or hoses that are loose or damaged. Leaks can cause fires or injury.



## Safety Section

Inspect all lines, tubes, and hoses carefully. Do not use bare hands to check for leaks. Always use a board or cardboard for checking equipment components for leaks. Tighten all connections to the recommended torque.

Check for the following conditions:

- End fittings that are damaged or leaking
- Outer covering that is chafed or cut
- Wire that is exposed in reinforced hose
- Outer covering that is ballooning locally
- Flexible part of the hose that is kinked or crushed
- Armoring that is embedded in the outer covering

Ensure that all of the clamps, guards, and heat shields are installed correctly. Correct installation of these components will help to prevent these effects: vibration, rubbing against other parts and excessive heat during operation.

### INHALATION

Exhaust fumes can be hazardous to your health. If you operate the equipment in an enclosed area, adequate ventilation is necessary,

### BURN PREVENTION

Do not touch any part of the equipment during operation. Allow the equipment to cool before any maintenance is performed on the engine. Relieve all pressures in the hydraulic system, fuel system, lubrication system, or cooling system before any lines, fittings, or related items are disconnected.

### COOLANT

When the engine is at operating temperature, the engine coolant is hot. The coolant is also under pressure. The radiator and all lines to the heaters or to the engine contain hot coolant. When pressure is relieved rapidly, the hot coolant can turn into steam.

Any contact with hot coolant or with steam

can cause severe burns. Allow cooling system components to cool before the cooling system is drained.

Check the coolant level only after the engine has been stopped.

Do not step on the engine in order to remove the filler cap. Ensure that the filler cap is cool before removing the filler cap. Remove the filler cap slowly in order to relieve pressure.

Cooling system conditioner contains alkali. Alkali can cause personal injury. Do not allow alkali to contact the skin, the eyes, or the mouth.

### OIL

Hot oil and hot components can cause personal injury. Do not allow hot oil or hot components to contact the skin.

Keep all of the exhaust manifold and turbocharger heat shields in place in order to protect components from oil spray if there is a failure of a line, tube, or seal.

### BATTERIES

The battery electrolyte is acidic. Battery acid can cause personal injury. Do not allow battery acid to come in contact with the skin or the eyes. Always wear protective glasses for servicing batteries. Wash hands after touching the batteries and connectors. The use of gloves is recommended.

Batteries give off combustible gases which can explode. Ensure proper ventilation for batteries that are in an enclosure. Never disconnect any charging unit circuit or battery circuit cable from the battery when the charging unit is operating. A spark can cause the combustible gases to ignite. Do not smoke when batteries are serviced.

Always thaw a frozen battery before jump starting the battery. Frozen batteries can explode.



## Safety Section

### CRUSHING PREVENTION AND CUTTING PREVENTION

Support the equipment properly when work beneath the equipment is performed.

Unless other maintenance instructions are provided never attempt adjustments while the engine is running.

Stay clear of all rotating parts and moving parts. Leave the guards in place until maintenance is performed. After the maintenance is performed reinstall the guards.

Keep objects away from moving fan blades. The fan blades will throw objects or cut objects.

Wear protective glasses in order to avoid injury to the eyes.

Chips or other debris may fly off objects when objects are struck. Before objects are struck, ensure that no one will be injured by flying debris.

### MOUNTING AND DISMOUNTING

Do not climb on the equipment, and do not jump off the equipment. Do not stand on the components which can not support your weight. Mount the equipment and dismount the equipment only at locations that have a ladder or handholds.

### BEFORE STARTING ENGINE

Inspect the engine for potential hazards.

All protective guards and all protective covers must be installed if the engine must be started in order to perform service procedures. To help prevent an accident that is caused by parts in rotation, work around the parts carefully.

Do not bypass the automatic shutoff circuits. Do not disable the automatic shutoff circuits. The circuits are provided in order to help prevent

personal injury and equipment damage.

On the initial start-up of a new engine or an engine that has been overhauled, be prepared to stop the engine if a problem occurs.

### ENGINE STARTING

If a warning tag or do not operate tag is attached to the engine start switch or to the controls, DO NOT start the engine or move the controls. Consult with the person that attached the warning tag before the engine is started.

All protective guards and all protective covers must be installed if the engine must be started in order to perform service procedures. To help prevent an accident that is caused by parts in rotation, work around the parts carefully.

Start the engine from the operator's panel or remote pendant start switch.

Always start the engine according to the procedure that is described in this Operation and Maintenance Manual, "Engine Starting" topic (Operation Section). Knowing the correct procedure will help to prevent major damage to the engine components. Knowing the procedure will also help to prevent personal injury.

Engine exhaust contains products of combustion that can be harmful to your health. Always start and operate the engine in a well ventilated area. If the engine is run in an enclosed area, vent the engine exhaust outside.

### ENGINE STOPPING

Stop the engine according to the procedure in the Operation and Maintenance Manual, "Engine Stopping (Operation Section)" in order to avoid overheating of the engine and accelerated wear of the engine components.

Use the Emergency Stop Button ONLY in an

## Safety Section

emergency situation. **Do not use the Emergency Stop Button for normal engine stopping.** After an emergency stop, DO NOT start the engine until the problem that caused the emergency stop has been corrected.

Stop the engine if an over-speed condition occurs during the initial start-up of a new engine or an engine that has been overhauled. This may be accomplished by shutting off the fuel supply to the engine and/or shutting off the air supply to the engine.

To stop an electronically controlled engine, cut the power to the engine.

### ELECTRICAL SYSTEM

Never disconnect any charging unit circuit or battery circuit cable from a battery when the charging unit is operating. A spark can cause the combustible gases that are produced by some batteries to ignite.

If the engine must be started by an external electrical source, then always connect the positive jump start cable "+" to the positive terminal "+" of the battery.

To help prevent sparks from igniting combustible gases that are produced by some batteries, the negative "-" jump start cable should be connected last from the external power source to the negative "-" terminal of the starting motor. If the starting motor is not equipped with a negative "-" terminal, connect the jump start cable to the engine block.

### GROUNDING PRACTICES

Proper grounding for the equipment electrical system is necessary for proper engine performance and reliability. Improper grounding will result in uncontrolled electrical circuit paths and unreliable electrical circuit paths.

Uncontrolled equipment electrical circuit paths

can result in damage to the engine and pumps. All grounds should be tight and free of corrosion. The alternator and the starting motor must be grounded to the negative "-" battery terminal.

A grounding strap must be used for all equipment that has an alternator grounded to an engine component. The ground strap must be connected to the component and to the negative "-" battery terminal. The component must be electrically isolated from the engine.

A ground plate with direct path to the negative battery terminal "-" can be used as a common ground point for the components of one engine system.

When servicing a power unit, make sure to disconnect both battery cables starting with the ground wire from the negative terminal on the battery. Not disconnecting the battery can cause damages to the ECM, fees will apply, warranties will be voided.

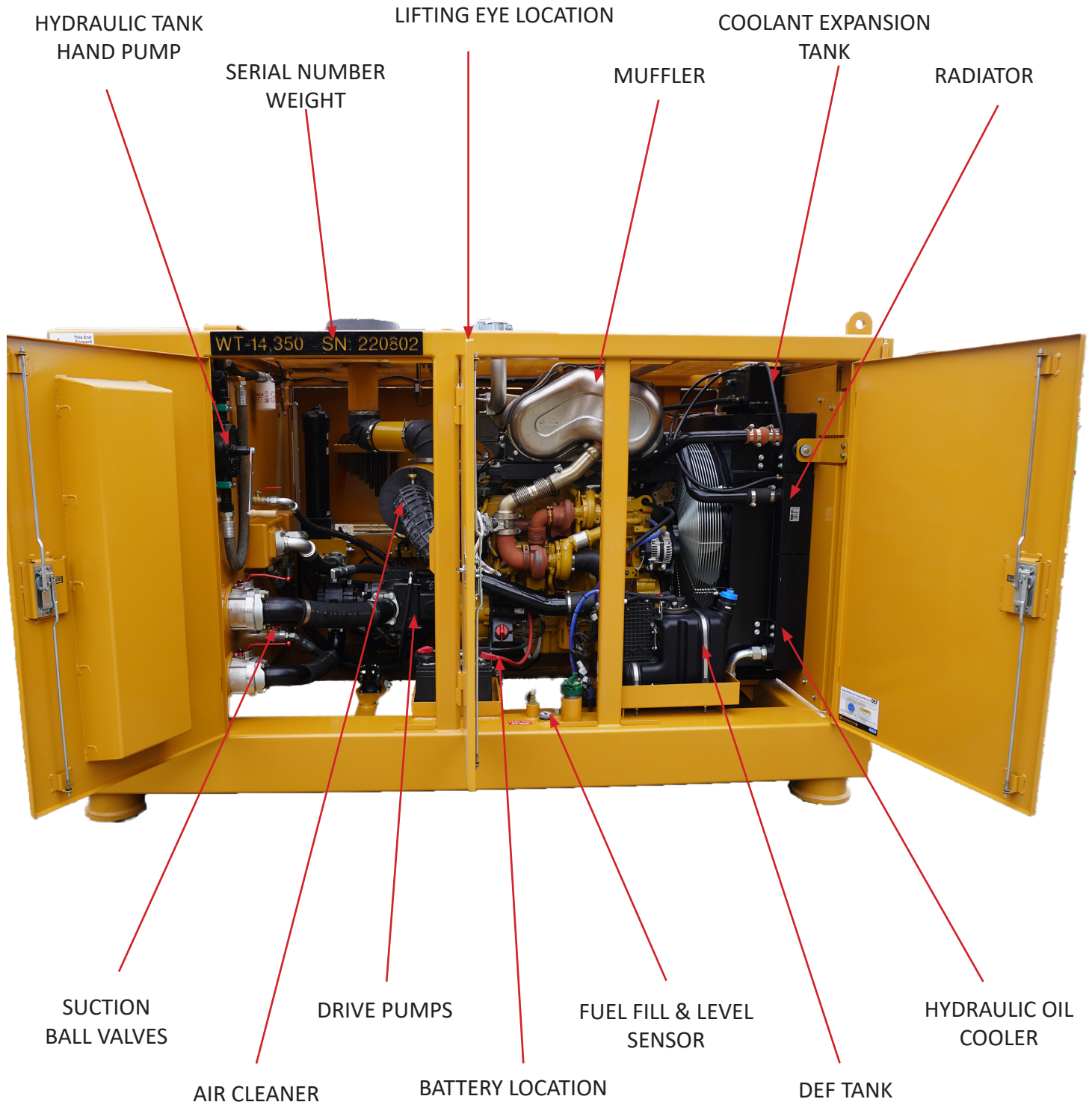
### ENGINE FILTERS

Use only CAT Filters. Using other filters will damage the engine, Fees will apply and warranty will be voided

# Product Information

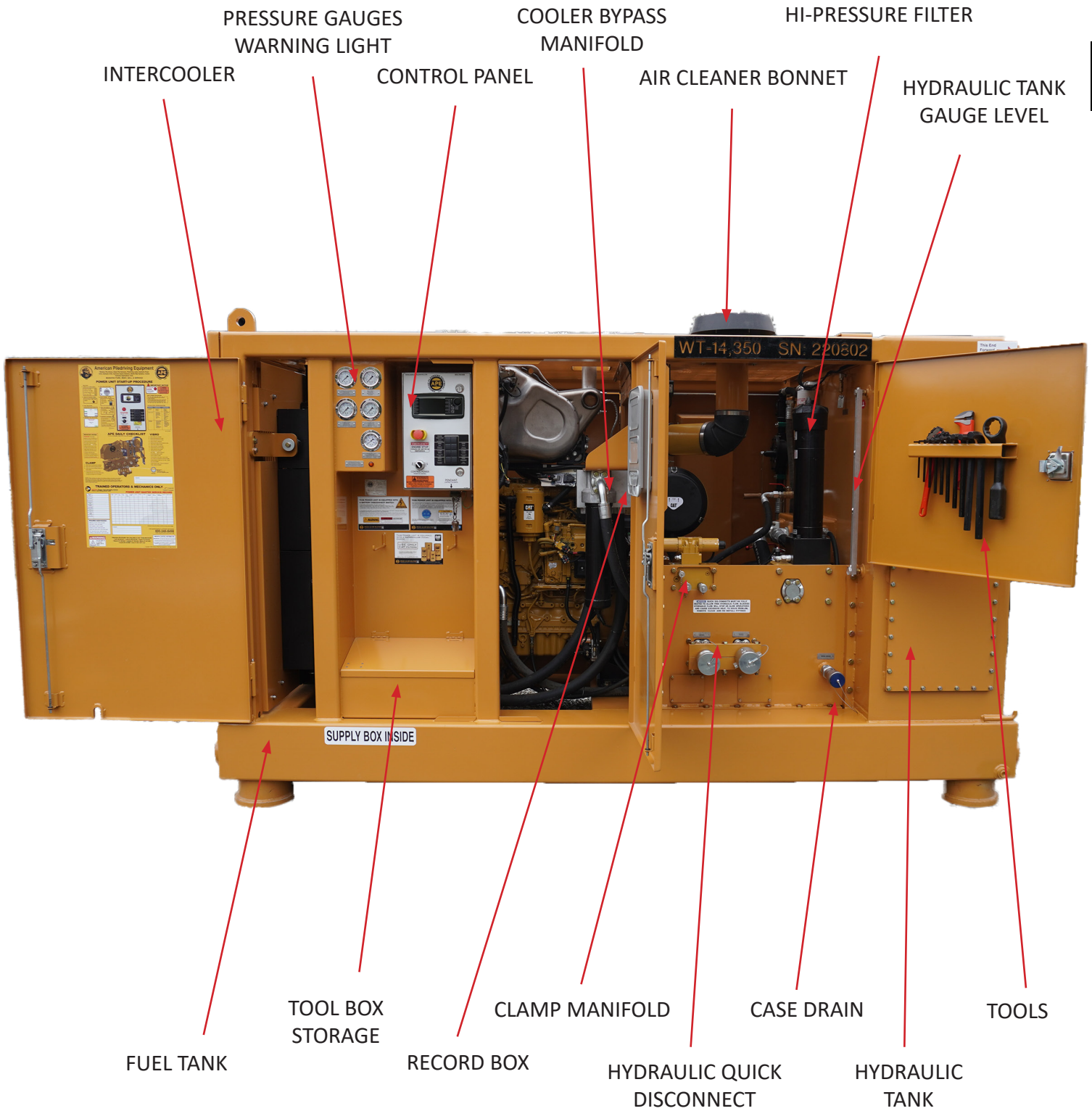
## Equipment Overview

GENERAL INFORMATION





## Product Information



GENERAL INFORMATION



# Operation Section

## Lifting and Storage

Always load the power unit with the hydraulic tank facing the front of the truck, to prevent damage to the cooler and radiator from flying debris. When lifting the power unit, position the forklift forks forward as far as possible to prevent load shifts. See Photo.



## Connecting the Hydraulics

Connecting the hoses is one of the most critical aspects of commissioning an APE tool.

Take extreme care to keep these connections absolutely clean. This procedure is one of the most common ways for foreign particles to be introduced into a hydraulic system.

To connect the tool to the power unit:

1. Turn the power unit OFF.
2. Position power unit close enough to work that hoses will be able to reach.

- Most hose failures are caused by pulling hoses off couplers. Avoid pulling on hoses.
3. Clean all quick disconnects with brake wash. They must be completely free of dirt or contaminants.
  4. Attach quick disconnects. Note that quick disconnects of each hose type are mated to prevent backwards hookups.
  5. Tighten all fittings to hand tightness. Verify with chain wrench.
    - DO NOT OVER TIGHTEN

***New hydraulic fluid is NOT clean oil!***

***Oil must meet ISO cleanliness code  
17/15/11***

Please do the following:

- Set the engine at idle
- Run at idle for about 10 minutes to fill the lines
- Drive will not engage until the power unit is up to operating temperature.

## Attention!

Pressurizing the system while there is air entrained in the fluid may cause damage to the components.

Let the system run at idle for an **additional 10 minutes** to allow the air to rise into the airspace of the hydraulic reservoir.

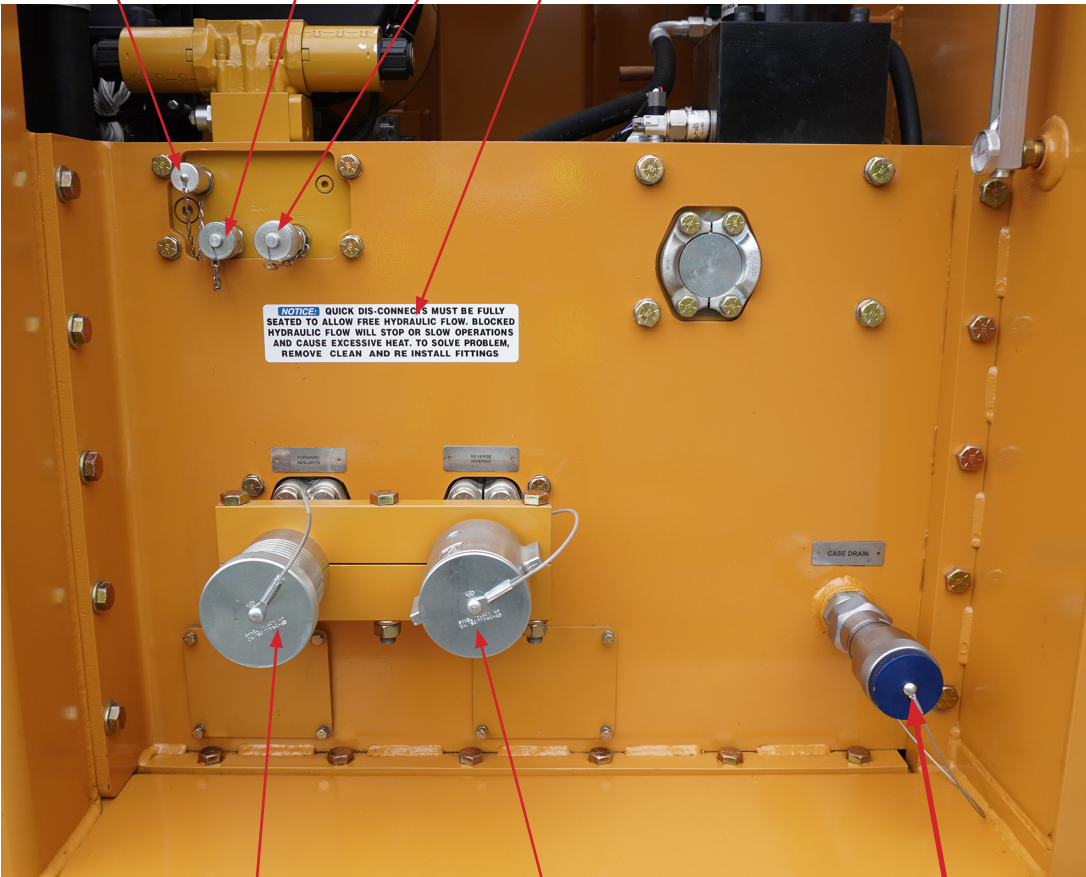
# Connecting the Hydraulics

**NOTICE:** QUICK DIS-CONNECTS MUST BE FULLY SEATED TO ALLOW FREE HYDRAULIC FLOW. BLOCKED HYDRAULIC FLOW WILL STOP OR SLOW OPERATIONS AND CAUSE EXCESSIVE HEAT. TO SOLVE PROBLEM, REMOVE CLEAN AND RE INSTALL FITTINGS

DRILL SHIFT  
(IF EQUIPPED)

CLAMP  
OPEN

CLAMP  
CLOSE



DRIVE  
FORWARD

DRIVE  
REVERSE

CASE DRAIN

GENERAL INFORMATION



---

## GENERAL INFORMATION

---

### Start / Warm Up Procedure

Before operation it is necessary to bring the power unit's hydraulic oil and coolant to a working temperature. To start and warm up the power unit follow the steps below:

1. On the main control panel, turn main power switch to the ON position.
2. Press and hold engine START/STOP button until engine in running. This should only take a few seconds.
3. Power unit will idle at 1200 RPM until the coolant reaches 100°F. Failing to do this may cause seal failures, leaks and excessive pressures through the hydraulic system.

### Operating Temperatures

The Operating Temperature references the internal temperature of the engine.

Take into consideration the following requirements:

- 70°C (158°F) – Avoid going over this Operating Temperature for improved service life
- 75°C (168°F) – Highest permissible intermittent Operating Temperature
- -35°C (-31°F) – Lowest permissible Operating Temperature



## GENERAL INFORMATION

### Control Panel Gauges

#### HYDRAULIC COOLER PRESSURE

The hydraulic gauge shows the pressure when the hydraulic oil is recirculating through the cooler. This can be used as a indication tool for when the filter need to be replaced if the pressure starts to increase.

#### DRILL SHIFT PRESSURE

The hydraulic gauge shows when the hydraulic oil is sent to through the circuit shifting the Drill.

#### HYDRAULIC OIL LOW

When the warning light comes on, that means you are low on hydraulic oil and will need to fill and top off the hydraulic tank.

#### DRIVE FWD/REV

The Drive pressure gauge shows the pressure while the power unit is driving the application in forward or reverse. This should be set at 4500 PSI while the drive is energized.

#### CLAMP CLOSED / OPEN

The clamp pressure gauge shows the pressure while clamp is either closed or open. This should be set at 4500 PSI while the clamp closed is energized. To open the clamp should be set to 4800 PSI.



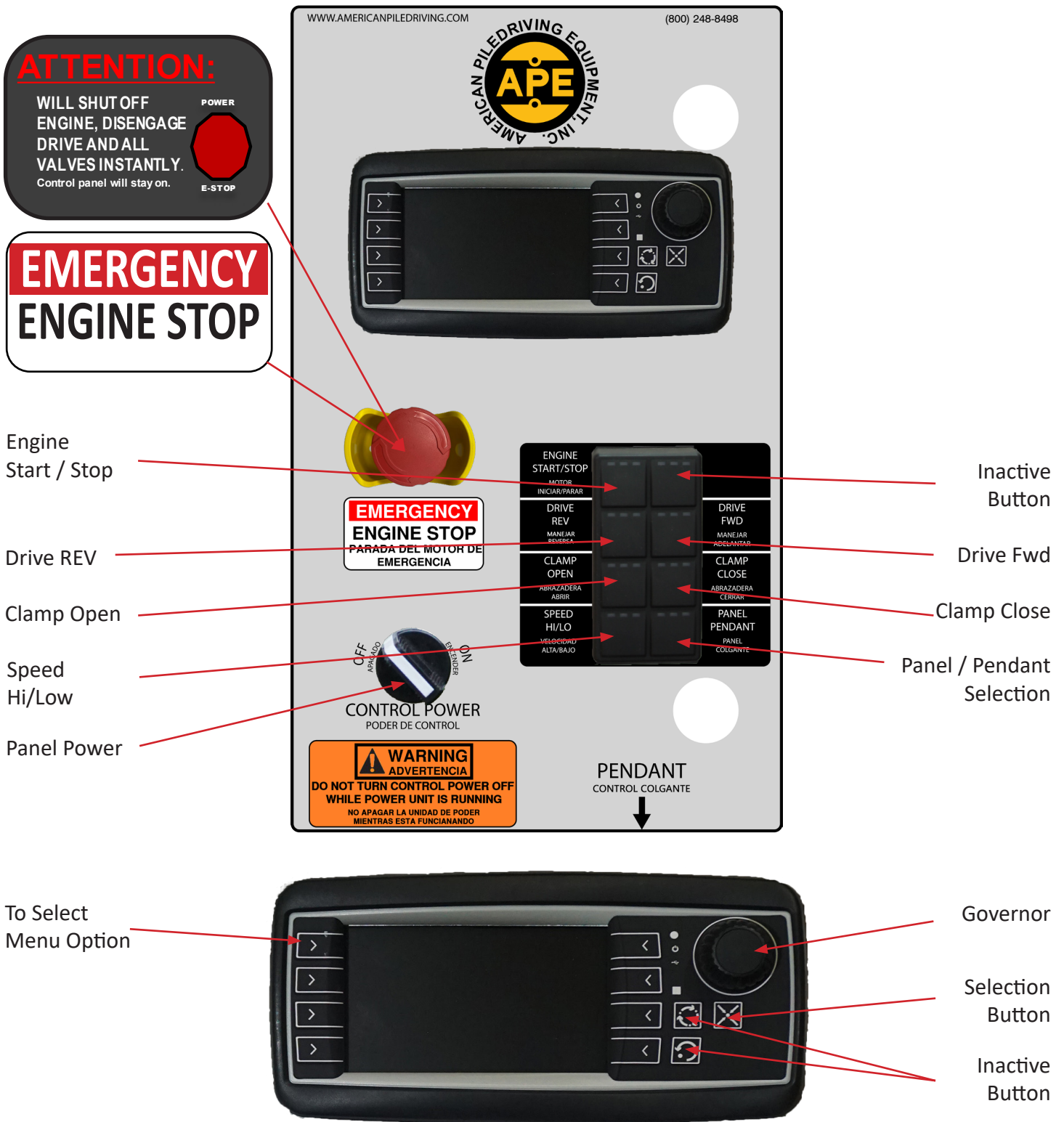
You can fill hydraulic oil through the Hand pump

GENERAL INFORMATION

# GENERAL INFORMATION

## Control Panel Overview

GENERAL INFORMATION

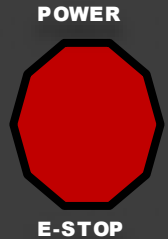


## GENERAL INFORMATION



### ATTENTION:

**WILL SHUT OFF ENGINE, DISENGAGE DRIVE AND ALL VALVES INSTANTLY.**  
Control panel will stay on.



### EMERGENCY ENGINE STOP

#### EMERGENCY USE ONLY

Do not use unless it's an emergency.

**This will shut off the engine, disengage drive and all valves instantly. The control panel power will stay on.**

**Clamp will stay closed but will not stay energized unless the emergency stop is disengaged.**

### CONTROL PANEL POWER ON / OFF

This will turn the power on to the control panel. The power must be on to run the unit.

*Note: The color of the light does not matter, Some Keypads are all green or mix with red.  
Please call 1-800-248-8498 to have an A.P.E Certified Technician to enable functions.*



# GENERAL INFORMATION

GENERAL INFORMATION



## ENGINE, HYDRAULICS, & DIAGNOSTIC SCREEN VIEWS

Display to view Engine Rpm, Hydraulic pressure, and Diagnostic screen. See Page 28.

## ENGINE RPM GOVERNOR

Spin right to increase engine RPM in increments of 50. Press the knob then spin right to reach max engine RPM instantly.

Spin left to decrease engine RPM in increments of 50. Press the knob then spin left to reach min engine RPM instantly.

## ENGINE START / STOP

If the control panel is powered on, this button will start the engine. You must hold the button down until the engine fully starts.

To stop the engine, press this button again for a short second.

NOTE: Before shutting off the engine, run at 800 RPM idle for at least 1 minute.



# GENERAL INFORMATION



## SPEED HI/LO

This button will pump oil through the drill shift, activating the hi/lo pressure.



### SPEED HI/LO

This will start pumping more oil to the drill to turn up speed.

## PANEL / PENDANT MODE SELECTION

This button allows you to switch the control functions between the panel control and pendant.

### PANEL



### PENDANT



NOTE: LED Position indicator

**Note:** The color of the light does not matter, Some Keypads are all green or mix with red.  
Please call 1-800-248-8498 to have an A.P.E Certified Technician to enable functions.





## GENERAL INFORMATION

### Control Panel Display

**TOOL SELECT**

CONTINUE

CURRENT TOOL:  
Vibro

VIBRO

VARIABLE MOMENT

DRILL

HIH

VARIABLE DRILL

This screen is displayed on boot-up, and the default tool for the machine is already colored in green. Press 'CONTINUE' or select a different tool and then press 'CONTINUE' to advance to the confirmation screen. It is critical that the correct tool is selected, as important machine functions are tied to which tool is chosen at this screen. Typically, the default selected tool should be correct, and in that case it is only necessary to press 'CONTINUE'.

**CONFIRM THAT CORRECT  
TOOL IS SELECTED!**

CURRENT TOOL:  
Vibro

GO BACK

CONFIRM

This is the conformation screen. Verify that the correct tool is indicated, and press 'CONFIRM' on that screen to be taken to the page for that specific tool. The machine can only be operated after tool selection has been confirmed.

**MAIN MENU**

ENGINE

HYDRAULICS

DIAGNOSTIC

FAN DRIVE

NEXT PAGE

TOOL

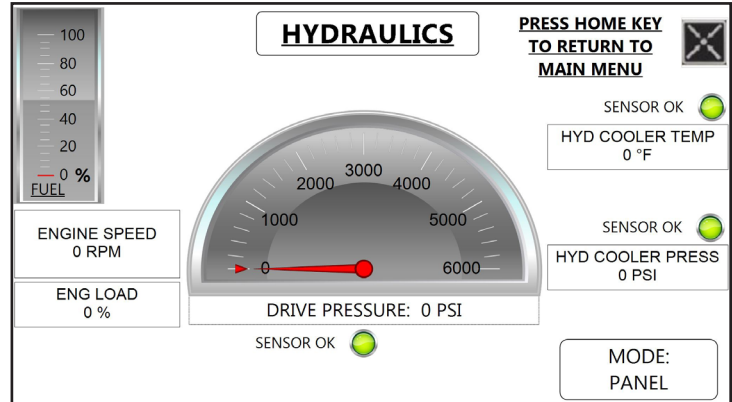
**APE**  
AMERICAN PILEDIVING EQUIPMENT, INC.

This screens shows the top level of the main menu. By pressing the engine selection, it will take you to the engine screen. When selecting the hydraulic selection, this will show you the hydraulic operations. When an issue occurs you can select the diagnostic selection to see the issue with the unit or tool application. Selecting the Fan drive will show you pressure the fan drive is moving, In this case for a C9. The Fan drive option is inactive. Selecting next page will take you to the next menu options. Selecting Tools will take you to the main top page to select the type of Tool you will be using with this power unit.

## GENERAL INFORMATION

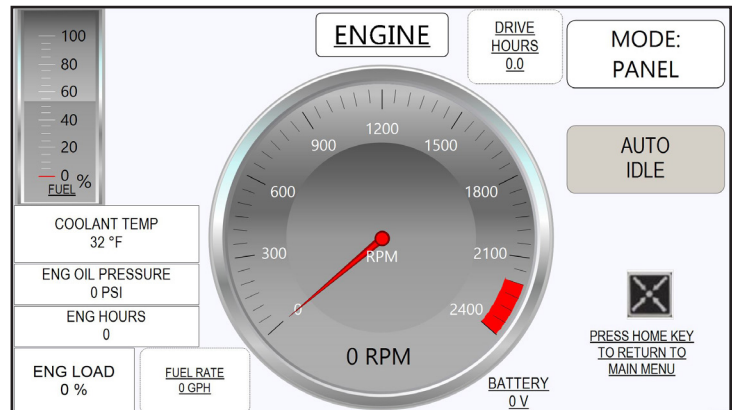
This page shows relevant hydraulic information and has no active buttons besides the indicated 'HOME' key to return to the main menu.

The hydraulic cooler temperature and pressure sensors will report on this screen whether the sensor is 'OK' or has a 'FAULT' as well as if the sensor is not present.



This page shows relevant engine information and allows an operator to toggle auto-idle on and off with the 'AUTO IDLE' button. The button label will be green when auto-idle is enabled.

The auto-idle feature takes control of the engine governor and automatically increases RPM when a valve is being energized. If all valves are de-energized the engine RPM automatically decreases to idle. This allows an operator to ignore governor control and has the potential to save fuel.

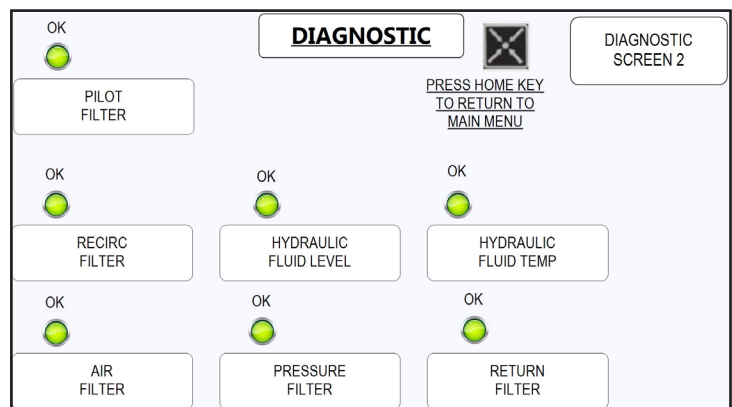


This page indicates the status of the hydraulic system sensors as well as the air filter. Not all systems will have all of the sensors shown here, and when a sensor is not present then it will be grayed out and say <NOT USED> instead of showing the status.

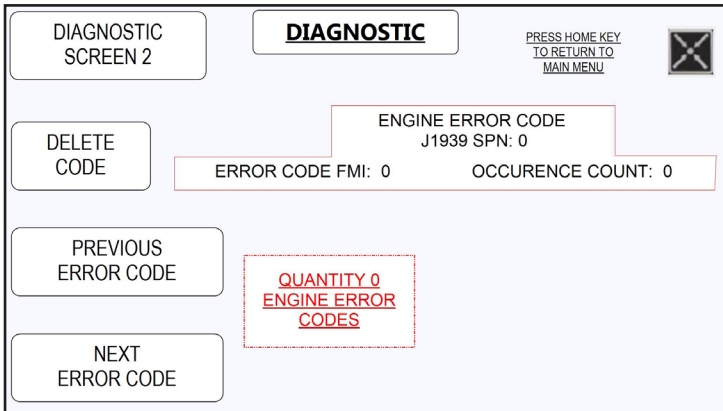
Filters, when clogged, will say 'CLOG' instead of 'OK' and show a red LED instead of green. Hydraulic level sensors may, optionally, include low level warning in addition to the very low level shutdown sensor. Hydraulic fluid temperature sensors may optionally include low temperature warnings and high temperature warnings as well as a very high temperature shutdown sensor. In some systems the very high temperature shutdown is triggered by a switch. In others it is triggered by the temperature transmitter which is part of the optional cooler pressure transmitter.

If one of these sensors trips then a warning screen will be shown with a large flashing red LED, and on that screen the operator must confirm the error after which this 'DIAGNOSTIC' page will be shown. If the screen is on a working page which contains valve controls then the warning screen will wait to pop up until after the operator has left the working page.

The only other buttons active on this page is the button to return to the main menu and the button to navigate to the next 'DIAGNOSTIC' page which contains engine fault icons.

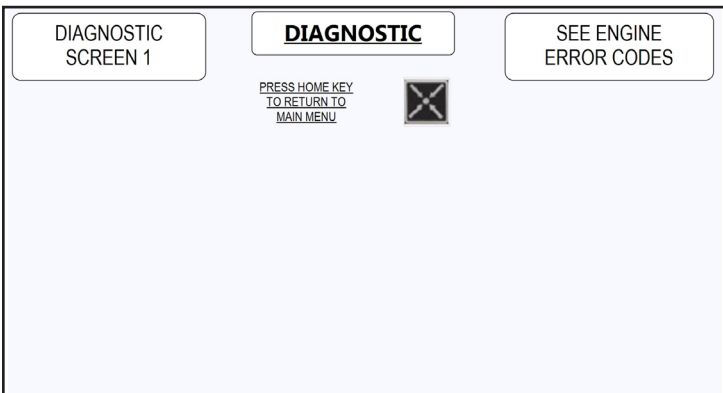


## GENERAL INFORMATION



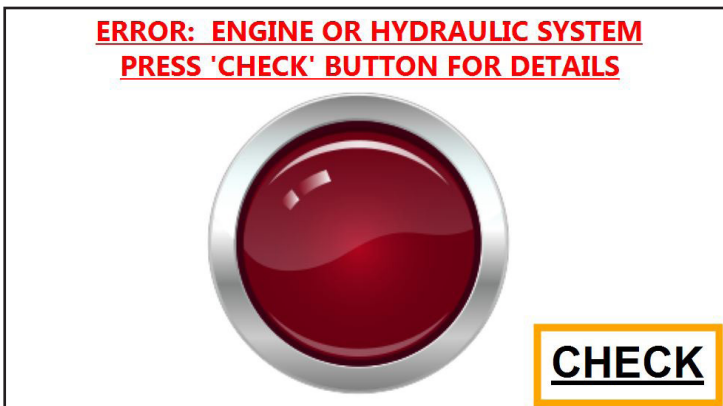
This page shows numeric engine error codes. These are typically standardized J1939 codes, so information on these codes can often be found with a simple internet search. Buttons on the left side of the screen are used to toggle through if there are multiple codes and to delete / clear a code.

Many codes will return after being deleted or after a power cycle if the error condition is still present.



This page includes a readout of different engine errors. When no errors are present no icons will be shown. The lower part of the page will simply be blank. These icons and error names are designated by the engine manufacturer.

Please consult the engine manufacturer's representative or documentation for troubleshooting any of these errors.



The ERROR screen only appears when there is a trouble code or when one of the sensors fails to send a signal. On the bottom right of the screen the "CHECK" button will take you to the diagnostic screen where the trouble code can be checked and resolved. To return to the main display screen push the "CHECK" button then the "X" button on the diagnostic screen.



## GENERAL INFORMATION

### Wireless Pendant OPTIONAL

- Wireless Remote
- USB Magnetic Charging Dock
- Range Distance up to 600'
- Rugged Heavy Duty
- Ergonomic Handheld
- Waterproof
- Shockproof
- High-Impact Rated
- Engine Display
- Hydraulic Display
- Extended Battery Life

#### GOVERNOR

DECREASE ENGINE RPM  
Press to decrease RPM by increments of 50 RPM. Hold for Min RPM.

#### DRIVE REVERSE

Press DRIVE REV button to ENGAGE  
**ENABLE BUTTON REQUIRED**  
Press DRIVE REV button again to disengage

#### CLAMP OPEN

Press CLAMP OPEN button to ENGAGE  
**(MOMENTARY)**  
**ENABLE BUTTON REQUIRED**

#### DRILL HIGH/LOW

Press DRILL HIGH / LOW to toggle between modes.  
**ENABLE BUTTON REQUIRED**

#### ENABLE BUTTON

Must be depressed to activate a function:  
**ENGINE START**  
**DRIVE FWD**  
**DRIVE REV**  
**CLAMP OPEN**  
**CLAMP CLOSE**  
**DRILL HIGH/LOW**



### ATTENTION:

**WILL SHUT OFF ENGINE, DISENGAGE DRIVE AND ALL VALVES INSTANTLY.**  
Control panel will stay on.



#### GOVERNOR

INCREASE ENGINE RPM  
Press to increase RPM by increments of 50 RPM. Hold for Max RPM.

#### DRIVE FORWARD

Press DRIVE FWD button to ENGAGE  
**ENABLE BUTTON REQUIRED**  
Press DRIVE FWD button again to disengage

#### CLAMP CLOSE

Press CLAMP CLOSE button to ENGAGE / DISENGAGE **(MAINTAIN)**  
**ENABLE BUTTON REQUIRED**

#### CLAMP PRESSURIZED

**NOTE: BLUE LED = CLAMP PRESSURE is ACTIVE**

#### ENGINE

#### START/STOP

Press Engine Start button to start.  
**ENABLE BUTTON IS REQUIRED**  
**STOP**  
Press Engine Stop button to shut down the engine.

GENERAL INFORMATION

NOTE: "WHILE DRIVING" If remote is out of range, Drive will go into neutral, Engine rpm will decrease to idle, and if clamp is active, clamp will stay closed.



# MAINTENANCE

## Maintenance Chart

DAILY	WEEKLY	250 HOURS OR 6 MONTHS	1500 HOURS OR 1 YEAR	3000 HOURS OR 2 YEARS	6000 HOURS OR 3 YEARS
<ul style="list-style-type: none"> <li>• Check operator's report</li> <li>• Check oil and bring to correct level</li> <li>• Check coolant and bring to correct level</li> <li>• Visually inspect fan</li> <li>• Visually inspect engine for damage, leaks, loose or frayed belts and correct or record for future action</li> <li>• Drain fuel-water separator</li> </ul>	<ul style="list-style-type: none"> <li>• Check air intake system for wear points or damage to piping, loose clamps, and leaks.</li> <li>• Check air cleaner restriction</li> <li>• Check and clean air cleaner element</li> <li>• Drain moisture from tanks</li> </ul>	<ul style="list-style-type: none"> <li>• Change lubricating oil</li> <li>• Change lubricating oil filters</li> <li>• Change fuel filter</li> <li>• Clean crankcase breather</li> <li>• Check engine coolant concentration level</li> <li>• Replace final fuel filter/clean primary fuel filter. Drain water from fuel tank</li> <li>• Inspect/replace alternator fan and accessory drive belts</li> <li>• Inspect/replace hoses and clamps</li> <li>• Lubricate fan drive bearings</li> <li>• Clean/check battery electrolyte level</li> <li>• Check return filter/ replace element if necessary</li> </ul>	<ul style="list-style-type: none"> <li>• Adjust valves and injectors</li> <li>• Steam clean engine</li> <li>• Check torque on turbocharger mounting nuts</li> <li>• Check torque on engine mounting bolts</li> <li>• Replace hoses as required</li> <li>• Check/adjust engine valve lash</li> <li>• Check/adjust low idle speed</li> <li>• Test/exchange fuel injection nozzles</li> <li>• Inspect/rebuild alternator</li> <li>• Check return filter / replace element if necessary</li> </ul>	<ul style="list-style-type: none"> <li>• Clean cooling system and change coolant and antifreeze</li> <li>• Inspect Temperature regulator</li> <li>• Inspect/rebuild turbocharger</li> <li>• Inspect/rebuild starter</li> <li>• Check return filter / replace element if necessary</li> </ul>	<ul style="list-style-type: none"> <li>• Clean and calibrate the following:               <ul style="list-style-type: none"> <li>• -Injectors</li> <li>• -Fuel pump</li> <li>• -Fan Clutch</li> <li>• -Water pump</li> <li>• -Fan Hub</li> <li>• -Fan idler pulley assembly</li> <li>• -Vibration dampener</li> </ul> </li> <li>• Check return filter / replace element if necessary</li> </ul>

Follow the manufacturer's recommended maintenance procedures for the starter, alternator, batteries, electrical components, and fan clutch.

At each scheduled maintenance interval perform all previous checks which are due for scheduled maintenance.

## Engine Oil

Change engine oil every 250 hours or 6 months, whichever occurs first. Oil should be replaced with Caterpillar 15W-40.

## Engine Oil Filter

Change engine oil filter every 250 hours or 6 months, whichever occurs first. Only Cat filters should be used. Any other filters will cause damages to the engine, fees will apply, warranty will be voided.

## Hydraulic Oil

When adding or changing hydraulic fluid, APE uses only Biodegradable Envirollogic 146 hydraulic fluid, which is not-toxic and will not harm soil or water, and is biodegradable. Unless requested a special type of hydraulic oil by Consumer. Consult your local oil supplier for recommendations on mixing hydraulic oils. Change hydraulic oil if it looks milky; this is an indication that water or other contamination may have occurred.

NOTE: Current Hydraulic Oil Type:

## Envirollogic Hydraulic 146

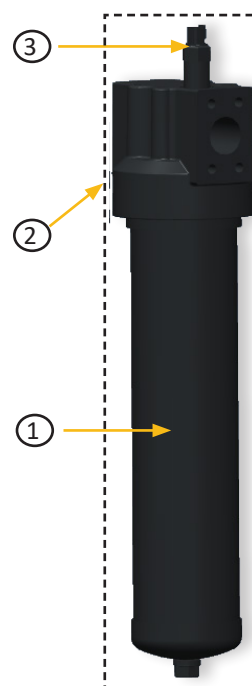
## Air Cleaner Replacement

Check and clean the air cleaner weekly. If the air cleaner needs to be replaced, replace only with Caterpillar filter. Warranty may be void using other filters.

## Return Filter Elements

Change all filters when indicated dirty, Clog indication will appear on the screen. To change the return filter element follow the steps below:

1. Shut down power unit.
2. Place warning tag on control panel so that the power unit is not started while filters are being replaced.
3. Disconnect negative battery cable.
4. Clean area around filters so that when they are removed there is no chance of introducing dirt into the hydraulic system.
5. Using a 1-1/4 wrench or socket, turn the filter counter-clockwise and spin the filter element off the filter housing.
6. Install new clean filter making sure the spring and o-ring are in the proper place.



CALLOUT	APE P/N	DESCRIPTION	PART NUMBER
1	100586	25 MICRON FILTER ELEMENT	KKZ25
2	1000892	RETURN LINE FILTER ASSEMBLY	KL31KKZ25F2450D8LDRG2171
3	1008476	INDICATOR MS19	MS19NC-50



Preventative maintenance includes normal servicing that will keep the power unit in peak operative condition and prevent unnecessary trouble from developing. This servicing consists of periodic lubrication and inspection of moving parts and accessories of the unit.

Lubrication is an essential part of preventative maintenance controlling, to a great extent, the useful life of the unit. Different lubricants are needed and some components in the unit require more frequent lubrication than others. Therefore, it is important that the instructions regarding types of lubricants and frequency of their application be closely followed.

To prevent minor irregularities from developing into serious conditions that might involve shutdown and major repair, several other services or inspections are recommended for the same intervals as the periodic lubrications. The purpose of these services or inspections is to assure the uninterrupted operation of the unit.

- Thoroughly clean all lubrication fittings, caps, filler and level plugs along with their surrounding surfaces before servicing
- Prevent dirt from entering in with lubricants and coolants

The intervals given in the schedule are based upon normal operation.

Perform these services, inspections, etc., more often as needed for operation under abnormal or severe conditions.

### Storage

During short-term storage of a power unit, the following should be taken into consideration:

- Cover any pressure openings and open threaded holes with suitable caps
- Protect the unpainted surfaces from dirt and moisture
- The power unit should not be stored in an area with substances that have an aggressive corrosive nature; i.e., solvents, acids, alkalies and/or salts

For long-term storage (over 9 months), the following additional actions are recommended:

- Damages to surface paint must be repaired before item is stored
- Protect the unpainted surfaces with suitable anti-corrosion treatment such as CRC SP-350, CorrosionX corrosion inhibitor, or WD-40 Long Term Corrosion Inhibitor
- Fill the power unit completely with hydraulic fluid



If these instructions are followed to the letter, the power unit may be stored for approximately 2-Years. However, as storage conditions do have a significant effect, all suggested time frames should be considered as guide values only.

### Understanding the Hydraulic System



***It is imperative that the hydraulic fluid is kept clean to a minimum ISO Code 17/15/11  
New hydraulic fluid is NOT clean oil***

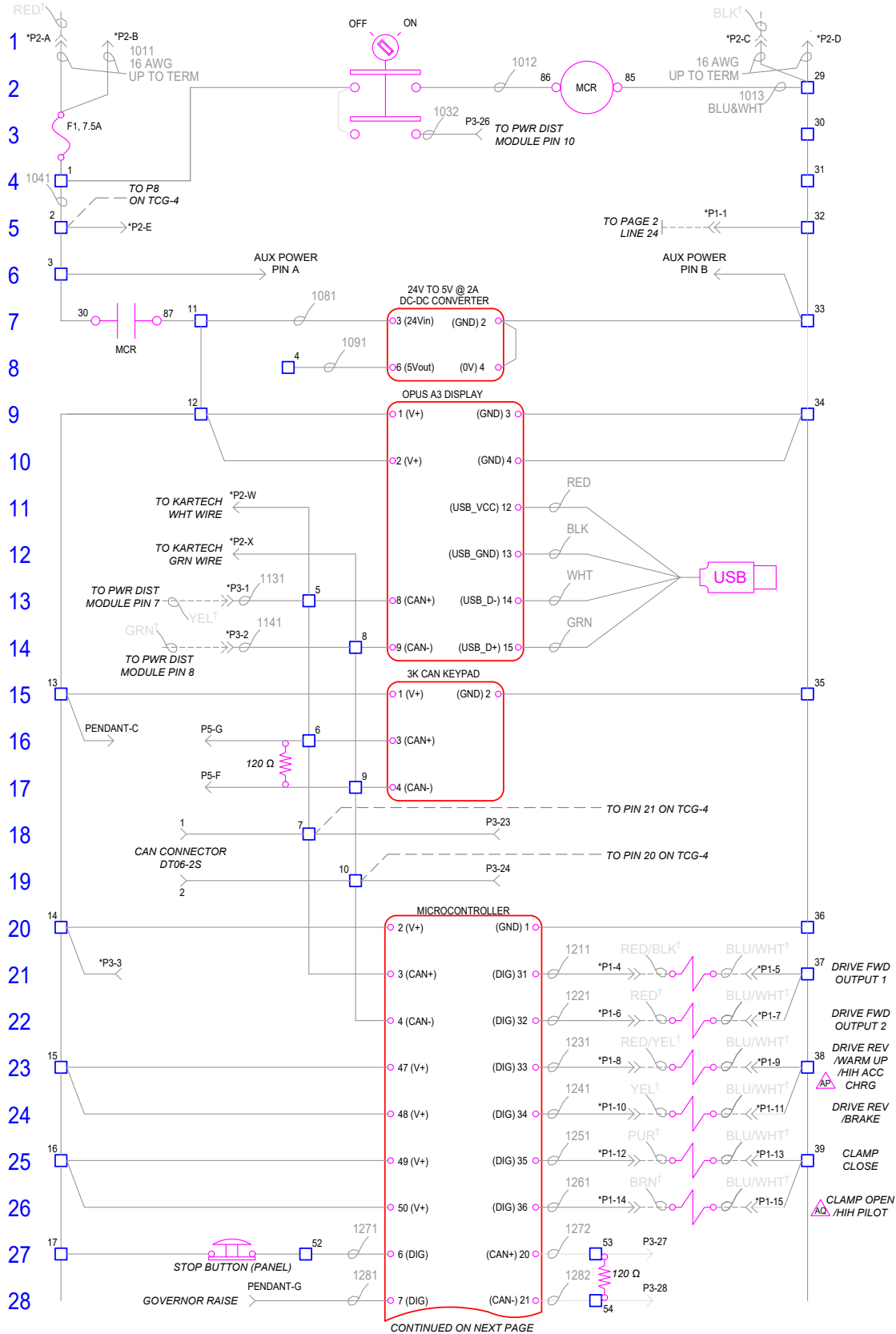
\*See attached document "Understanding ISO Codes" under the Reference / Notes Section\*

\*See Warranty document regarding fluid cleanliness at the beginning of this manual\*

Bulk oil does not typically meet the cleanliness standards required by APE equipment.

# TROUBLESHOOTING

## Electrical Schematic



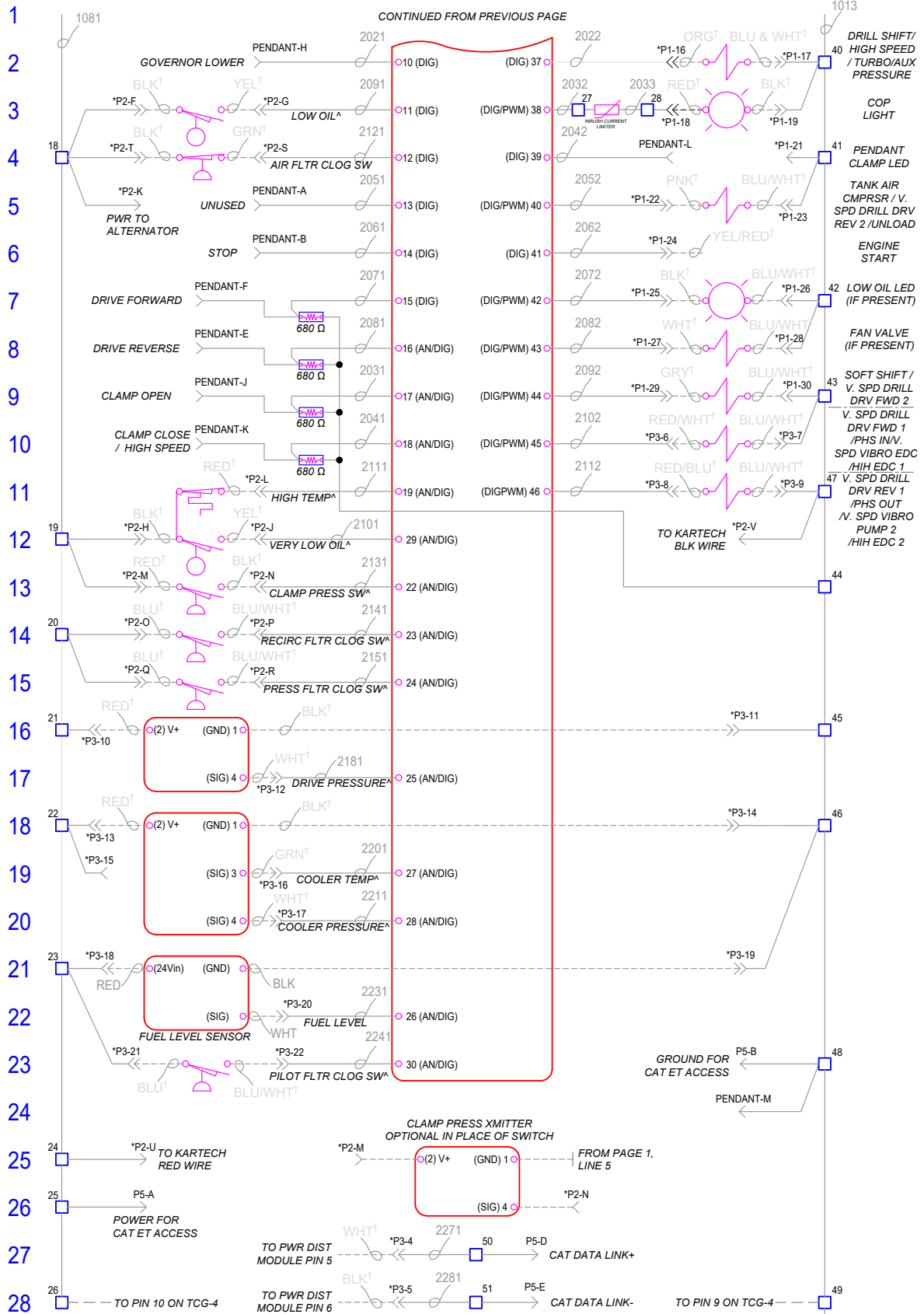
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TROUBLE SHOOTING



# TROUBLESHOOTING

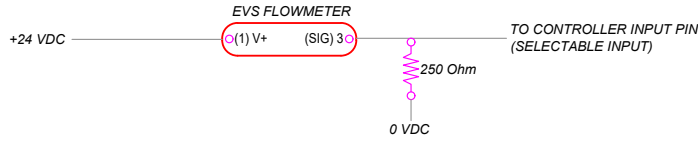
TROUBLE SHOOTING





# TROUBLESHOOTING

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26



**NOTES:**

- 1) CONNECTIONS BETWEEN TERMINALS TO BE HARD JUMPERS UNLESS OTHERWISE INDICATED.
- 2) REFER TO LAYOUT DRAWING FOR LOCATIONS OF CONNECTORS 'P1', 'P2', 'P3', 'P4', 'AUX POWER', AND 'PENDANT'.
- 3) DASHED ELECTRICAL WIRE LINES INDICATE WIRING EXTERNAL TO THE ELECTRICAL BOX AND NOT PART OF THIS ASSEMBLY.
- 4) ALL WIRES TO BE BLUE 18 OR 20 AWG UNLESS OTHERWISE INDICATED.
- 5) ALL UNUSED POSITIONS IN BULKHEAD CONNECTORS TO BE PLUGGED WITH DEUTSCH SEALING PLUGS.
- 6) CONNECTOR P5 TO HANG LOOSE (WITH DUST CAP) INSIDE ENCLOSURE. USE CABLE ANCHOR TO SECURE CONNECTOR TO INNER SIDE OF ENCLOSURE. CONNECTOR PART NUMBER IS HD14-9-96P.
- 7) PINS WITH AN ASTERISK (\*) ARE INCLUDED IN WIRE HARNESS TO EITHER A BULKHEAD CONNECTOR OR FLYING LEADS.
- 8) USE WITH DANFOSS SERVICE TOOL TO SELECT SENSORS FOR INPUTS 17, 18, 19, 22, 23, 24, 25, 27, 28, AND 30. INPUTS WITH (\*) NOTED INDICATE WHAT IS TYPICAL.
- 9) WIRE COLORS WITH † NOTATION INDICATE WHAT IS TYPICAL FOR APE POWER UNIT WIRING AND MAY NOT BE EXACTLY AS NOTED ON ANY SPECIFIC POWER UNIT.

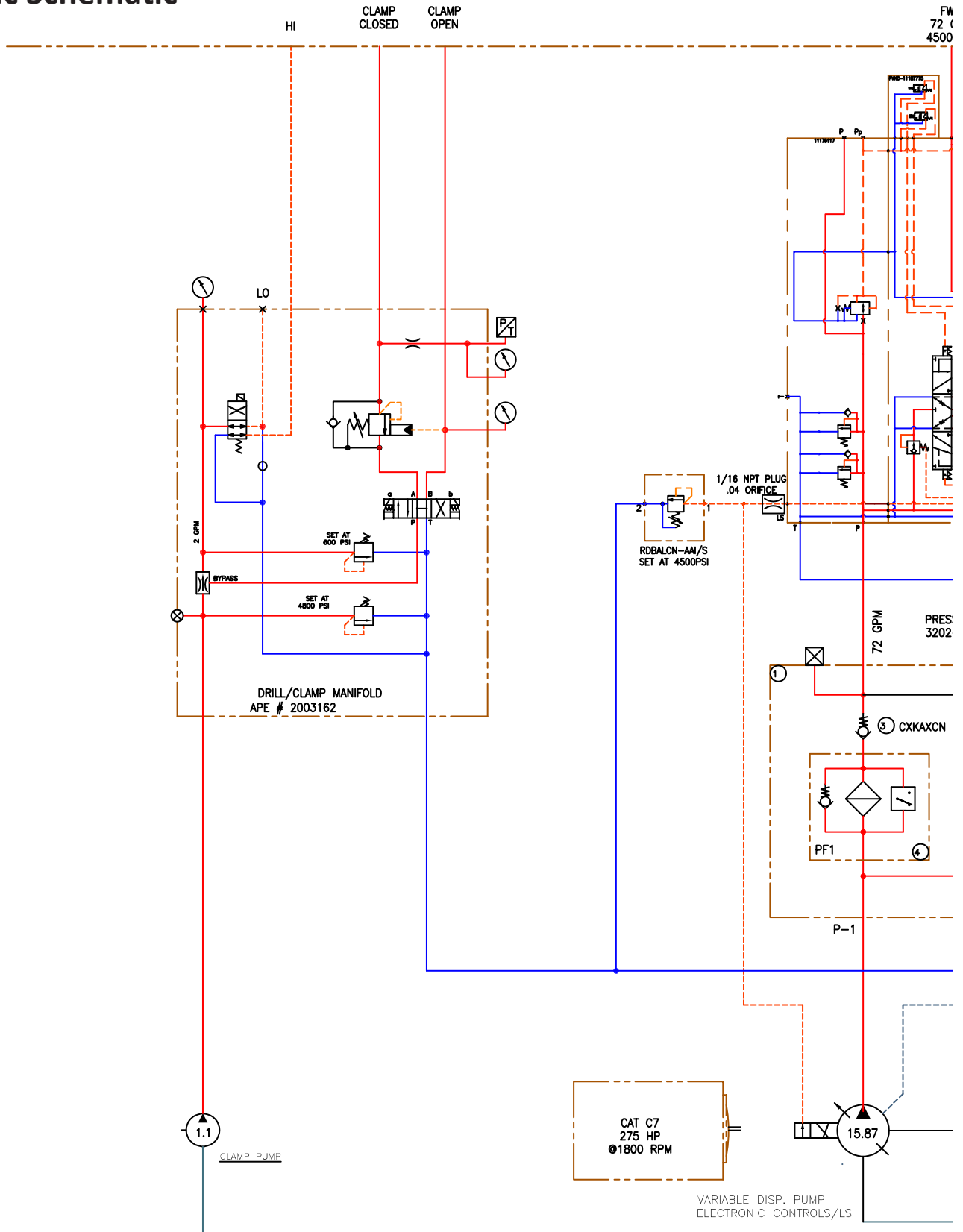
REV. 'AP' - ADDED INDICATION OF HIH ACCUM CHARGE VALVE OUTPUT & HIH EDC OUTPUTS PER THP	6/29/21
REV. 'AN' - ADDED UNLOAD OUTPUT FOR PIN 40 PER THP	5/11/21
REV. 'AM' - ADDED AUX PRESSURE OUTPUT FOR PIN 37 PER THP	5/1/21
REV. 'AL' - ADDED WIRING INFORMATION FOR EVS FLOWMETER PER THP	3/20/21
REV. 'AK' - REMOVED ALL NOTATION FOR OLD PWR DIST BOX, ADDED NOTES FOR NEW PWR DIST BOX, CHANGED WIRING FOR 2ND CONTACT BLOCK ON CONTROL POWER ON/OFF SWITCH PER THP	2/10/21
REV. 'AJ' - ADDED WIRE NUMBER 2033, TERMINALS, AND COMPONENT LABEL FOR INRUSH CURRENT LIMITER PER THP	11/13/20
REV. 'AH' - FIXED MISC WIRE NUMBER AND TERMINAL BLOCK INFORMATION PER THP	10/27/20
REV. 'AG' - REMOVED 'SV' NUMBER CALLOUTS FROM OUTPUTS PER THP	8/6/20
REV. 'AF' - ADDED WIRE NUMBER 1011 CALL OUT PER THP	8/5/20
REV. 'AE' - REMOVED 10A FUSE AND MOVED 7.5A FUSE PER THP	7/30/20
REV. 'AD' - ADDED V. SPD VIBRO PUMP 2 OUTPUT TO P38- & P3-9 PER THP	7/6/20
REV. 'AC' - ADDED TERMINALS AND RESISTOR FOR SECONDARY CAN BUS PER THP	5/7/20
REV. 'AB' - ADDED CLAMP PRESSURE TRANSMITTER AND 2ND CAN BUS WIRING PER THP	4/16/20
REV. 'AA' - ADDED OUTPUT NOTE FOR VARIABLE SPEED VIBRO EDC PER THP	2/28/20
REV. 'Z' - ADDED GROUND PIN CALLOUT FOR TCG-4 PER THP	2/12/20
REV. 'Y' - ADDED TCG-4 WIRING PER THP	2/11/20
REV. 'X' - ADDED 'PHASE IN', 'PHASE OUT', AND 'TURBO' CALL OUTS (NO WIRING CHANGE) FOR VMV TOOL PER THP	11/12/19
REV. 'W' - ADDED PILOT FLTR SWITCH, ADDED WIRE COLORS FOR V. SPD DRILL OUTPUTS AND TANK AIR COMPRSR PER THP	10/18/19
REV. 'V' - ADDED WIRE 1014 NUMBER PER THP	10/16/19
REV. 'U' - ADDED FUSE F2 PER THP	10/16/19
REV. 'T' - ADDED OUTPUTS FOR VARIABLE SPEED DRILL WHERE INDICATED PER THP	5/14/19
REV. 'S' - UPDATED PIN NUMBERS ON PDM WHERE INDICATED PER THP	2/19/19
REV. 'R' - UPDATED CUST FIELD WIRE COLORS & PDM PIN OUT WHERE INDICATED PER THP	2/19/19
REV. 'Q' - RENAMED REVERSE OUTPUTS, ADDED SOFT SHIFT OUTPUT PER THP	11/15/18
REV. 'P' - ADDED LOW OIL LED AND FAN DRIVE OUTPUT CUSTOMER WIRING PER THP	9/27/18
REV. 'N' - ADDED WIRE NUMBERS FOR POWER DIST MODULE DISCONNECT SWITCH PER THP	7/19/18
REV. 'M' - CHANGED SOME PIN NUMBERS FOR CONNECTION TO POWER DIST MODULE PER THP	6/6/18
REV. 'L' - ADDED KARTECH WIRING, CHANGED DEFAULT FILTER CLOG INPUTS	5/10/18
REV. 'K' - FINISHED ADDING TYPICAL INPUTS, FIXED PIN OUT FOR POWER DIST MODULE PER AS-BUILT PER THP	4/6/18
REV. 'J' - ADDED WIRING FOR DATAPANEL POWER DISTRIBUTION MODULE PER THP	4/4/18
REV. 'H' - ADDED NOTE 9 AND ASSOCIATED WIRE COLOR † CALL OUTS PER THP	1/30/18
REV. 'G' - ADDED RESISTORS FOR PENDANT DRIVE/CLAMP INPUTS, ADDED GROUND TERMINAL WIRING PER THP	1/26/18
REV. 'F' - SWAPPED WIRING FOR PINS 18 AND 29 PER THP	1/19/18
REV. 'E' - CHANGED PIN FOR PENDANT CLAMP CLOSE INPUT AS NOTED PER THP	1/19/18
REV. 'D' - SWAPPED LOCATION OF AIR FILTER CLOG FOR A SELECTABLE INPUTS LOCATION, REMOVED EXPANSION MODULE PER THP	1/18/18
REV. 'C' - SWAPPED LOCATION OF PENDANT CLAMP OPEN/CLOSE INPUTS WITH SELECTABLE INPUTS PER THP	1/17/18
REV. 'B' - CHANGED CLAMP OPEN N.C. OPERATOR TO GO TO C1-P12 PER THP	12/26/17
REV. 'A' - INITIAL RELEASE PER THP	12/20/17

TROUBLE SHOOTING



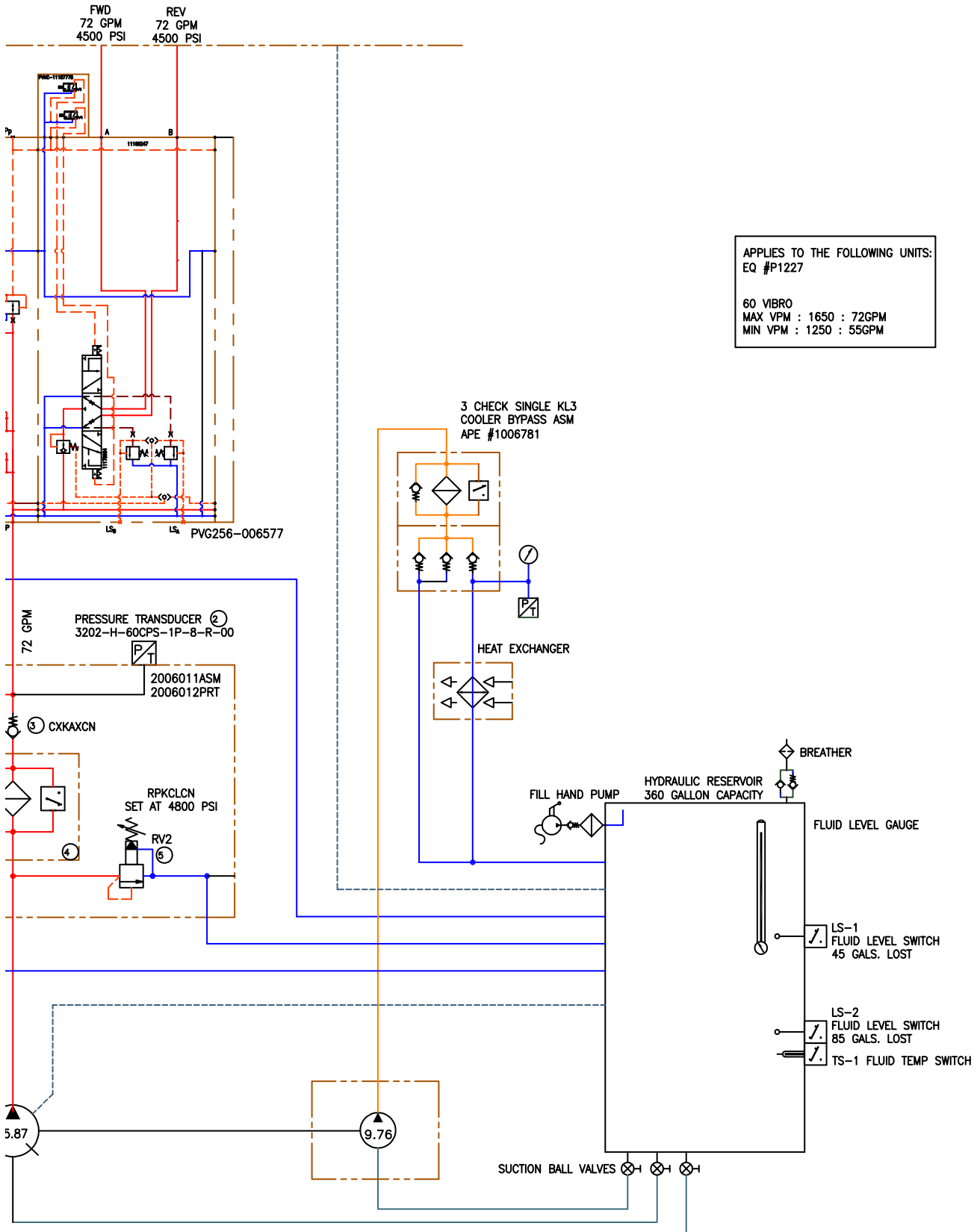
# TROUBLESHOOTING

## Hydraulic Schematic





# TROUBLESHOOTING



TROUBLE SHOOTING



# TROUBLESHOOTING

## Power Distribution Module Electrical Schematic

OK TO ELEVATE SPEED		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	SWITCH INPUT RETURN	TO SWITCH TO GROUND INPUT RETURN SPLICE
2	SWITCH INPUT RETURN	TO 70 SOCKET - #3
3	SWITCH INPUT RETURN	PIN JUMPER

AUTO ETHER AID		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	AUTO ETHER AID	TO 12 SOCKET BLACK CONNECTOR - #9
2	AUTO ETHER AID GROUND	TO BATTERY (-) LUG

70 SOCKET CONNECTOR		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
2	UNSWITCHED BATTERY (+)	TO UNSWITCHED BATTERY SPLICE B
3	SWITCH INPUT RETURN	TO OK TO ELEVATE START 2 SOCKET - #2
5	STARTER MOTOR CRANK REQUEST	TO 12 PIN CUSTOMER CONNECTOR - #3
6	GLOW PLUG COIL (+)	TO 12 SOCKET BLACK CONNECTOR - #12
10	AUTO ETHER AID	TO 12 SOCKET BLACK CONNECTOR - #9
11	UNSWITCHED BATTERY (+)	TO UNSWITCHED BATTERY SPLICE B
13	UNSWITCHED BATTERY (-)	TO BATTERY (-) LUG
17	STARTER MOTOR COIL (-)	TO 12 SOCKET BLACK CONNECTOR - #2
19	STARTER MOTOR COIL (+)	TO 12 SOCKET BLACK CONNECTOR - #1
20	FUEL LIFT PUMP RELAY COIL (+)	TO 12 SOCKET BLACK CONNECTOR - #3
22	FUEL LIFT PUMP POWER SUPPLY	TO 12 SOCKET BLACK CONNECTOR - #11
25	J109 (+)	TO 12 PIN CUSTOMER CONNECTOR - #7
26	J109 (-)	TO 12 PIN CUSTOMER CONNECTOR - #9
30	RELAY RETURN FROM CIC	TO RELAY (-) LUG
35	UNSWITCHED BATTERY (-)	TO BATTERY (-) LUG
36	SWITCH TO GROUND INPUT RETURN	TO SWITCH TO GROUND INPUT RETURN SPLICE
38	UNSWITCHED BATTERY (+)	TO UNSWITCHED BATTERY SPLICE B
41	UNSWITCHED BATTERY (+)	TO UNSWITCHED BATTERY SPLICE B
45	UNSWITCHED BATTERY (-)	TO BATTERY (-) LUG
47	UNSWITCHED BATTERY (-)	TO BATTERY (-) LUG
57	UNSWITCHED BATTERY (+)	TO UNSWITCHED BATTERY SPLICE B
59	WAIT TO DISCONNECT LAMP	TO WAIT TO DISCONNECT - #1
65	UNSWITCHED BATTERY (-)	TO BATTERY (-) LUG
68	REMOTE SHUTDOWN	TO 12 PIN CUSTOMER CONNECTOR - #1
70	IGNITION SWITCHED BATTERY INPUT	TO 12 SOCKET BLACK CONNECTOR - #7

WAIT TO DISCONNECT LAMP		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	WAIT TO DISCONNECT LAMP	TO 70 SOCKET CONNECTOR - #59
2	WAIT TO DISCONNECT LAMP (-)	TO BATTERY (-) LUG

ALTERNATOR EXCITE - #10 RING TERMINAL		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
#10	ENGINE ALTERNATOR EXCITE (+)	TO 12 SOCKET 'A' CONNECTOR - #6

GLOW PLUG - 1/4" RING TERMINAL		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	GLOW PLUG POST ON ENGINE	TO GLOW PLUG SPLICE

STARTER CONNECTOR - 3 PIN		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
A	STARTER NO	TO 12 SOCKET BROWN CONNECTOR - #1
B	STARTER NO	TO 12 SOCKET BROWN CONNECTOR - #2
C	STARTER BATTERY (-)	TO BATTERY (-) LUG

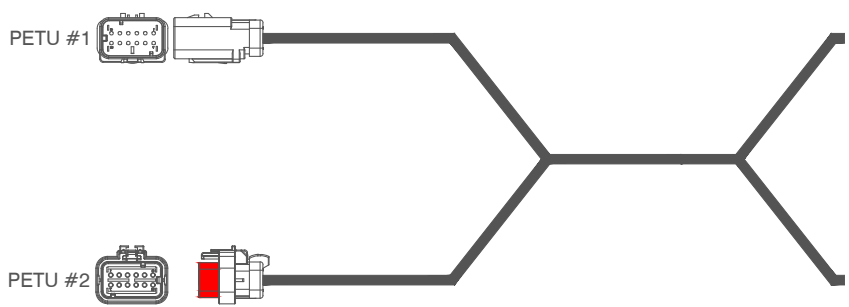
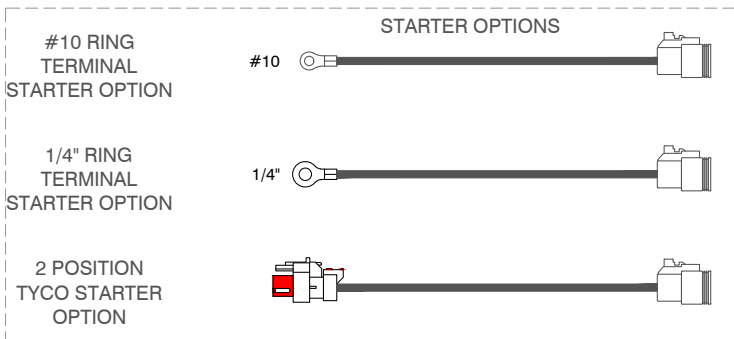
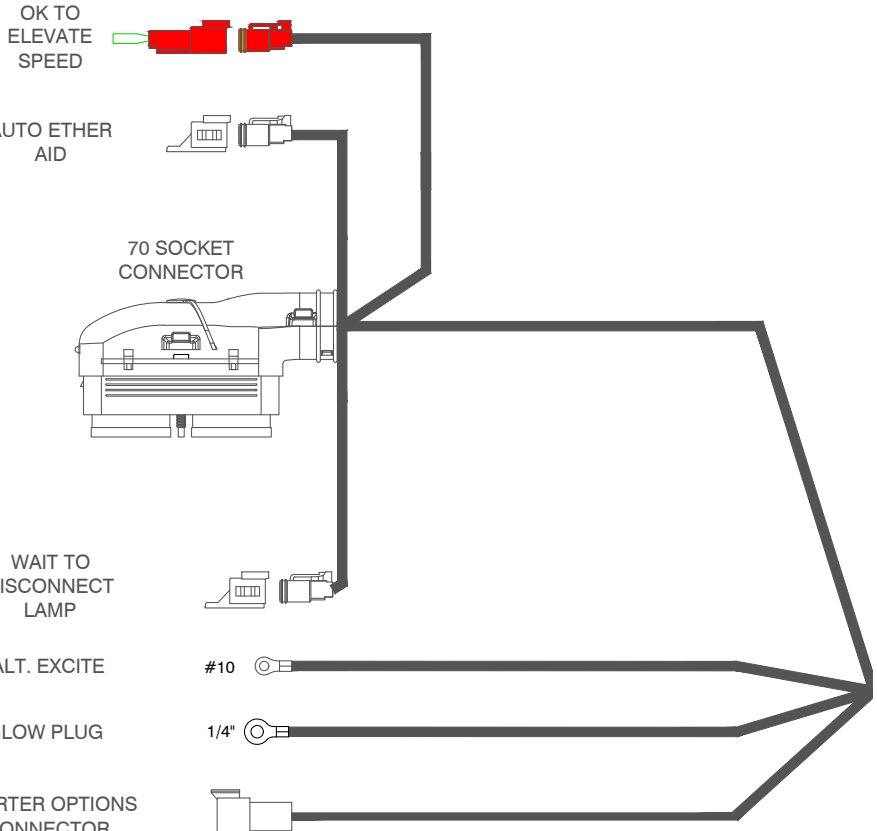
STARTER OPTION - #10 RING TERMINAL		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
#10	STARTER 1 - NO	TO 3 SOCKET STARTER CONNECTOR ONE - A
#10	STARTER 1 - NO	TO 3 SOCKET STARTER CONNECTOR ONE - B

STARTER OPTION - 1/4" RING TERMINAL		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1/4"	STARTER 1 - NO	TO 3 SOCKET STARTER CONNECTOR TWO - A
1/4"	STARTER 1 - NO	TO 3 SOCKET STARTER CONNECTOR TWO - B

STARTER OPTION - 2 POSITION TYCO CONNECTOR		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	STARTER 1 - GROUND	TO 3 SOCKET STARTER CONNECTOR THREE - C
2	STARTER 1 - NO	TO 3 SOCKET STARTER CONNECTOR THREE - A

PETU #1		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
3	DEF PRESSURE SENSOR SIGNAL	TO PETU #1 SIGNALS - #3
4	DEF PRESSURE SENSOR GROUND	TO PETU #1 SIGNALS - #4
5	DEF PUMP MOTOR SUPPLY	TO PETU #1 SIGNALS - #5
6	DEF PUMP MOTOR GROUND	TO PETU #1 SIGNALS - #6
7	DEF PUMP MOTOR PWM	TO PETU #1 SIGNALS - #7
8	DEF PUMP REVERTING VALVE (LS)	TO PETU #1 SIGNALS - #8
9	DEF PUMP REVERTING VALVE (HS)	TO PETU #1 SIGNALS - #9
10	DEF PRESSURE SENSOR SUPPLY	TO PETU #1 SIGNALS - #10
12	COOLANT DIVERter VALVE SV	TO PETU #1 SIGNALS - #12

PETU #2		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	COOLANT DIVERter VALVE RETURN	TO PETU #2 SIGNALS - #1
2	DEF RETURN HEATED LINE (-)	TO PETU #2 SIGNALS - #2
3	DEF RETURN HEATED LINE (+)	TO PETU #2 SIGNALS - #3
4	DEF PRESSURE HEATED LINE (+)	TO PETU #2 SIGNALS - #4
5	DEF PRESSURE HEATED LINE (-)	TO PETU #2 SIGNALS - #5
6	DEF SUCTION HEATED LINE (+)	TO PETU #2 SIGNALS - #6
7	DEF SUCTION HEATED LINE (-)	TO PETU #2 SIGNALS - #7
8	DEF TANK HEADER BATTERY (+)	TO PETU #2 SIGNALS - #8
9	CAN (-)	TO PETU #2 SIGNALS - #9
10	CAN (+)	TO PETU #2 SIGNALS - #10
11	DEF TANK HEADER GROUND	TO PETU #2 SIGNALS - #11



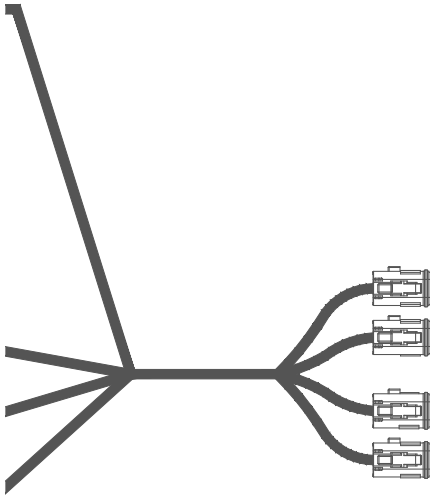
TROUBLE SHOOTING



# TROUBLESHOOTING

COLOR KEY	
RED	POSITIVE
BLACK	GROUND
GREEN	INPUT
BLUE	OUTPUT
LT. BLUE	CAN-BUS/J-1939

ALL GROUNDS MUST GO TO BATTERY GROUND  
ALL POSITIVES MUST GO TO BATTERY POSITIVES



TO POWER  
DISTRIBUTION  
MODULE

BATTERY (+) LUG		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	BATTERY (+)	TO BATTERY (+) LUG

BATTERY (-) LUG		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	BATTERY (-)	TO BATTERY (-) LUG

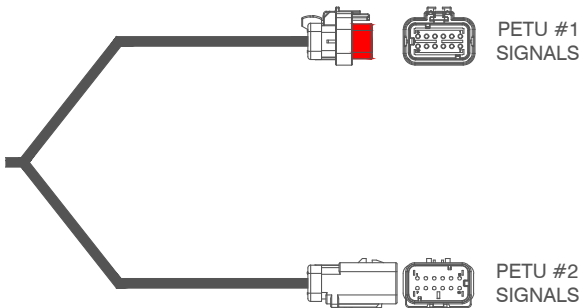
12 PIN CUSTOMER CONNECTOR		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	REMOTE SHUTDOWN	TO 70 SOCKET CONNECTOR - #20
2	SWITCH TO GROUND INPUT RETURN	TO SWITCH TO GROUND INPUT RETURN SPICE
3	STARTER MOTOR CRANK REQUEST	TO 70 SOCKET CONNECTOR - #5
7	J1939 (+)	TO 70 SOCKET CONNECTOR - #25
8	J1939 (-)	TO 70 SOCKET CONNECTOR - #25
9	CAN SHIELD	(SHIELD IN J1939-11 CABLE - NOT TERMINATED)
10	IGNITION SWITCH START SIGNAL	TO 12 SOCKET GRAY CONNECTOR - #6
11	CUSTOMER CONNECTOR CONSTANT	TO 12 SOCKET BLACK CONNECTOR - #6
12	BATTERY (-)	TO BATTERY (-) LUG

12 SOCKET GRAY CONNECTOR		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
6	ENGINE ALTERNATOR EXCITE D+	TO ALTERNATOR EXCITE #10 RING TERMINAL
7	RLY 1 COIL (-)	TO BATTERY (-) LUG
8	IGNITION SWITCH START SIGNAL	TO 12 PIN CUSTOMER CONNECTOR - #10
11	GLOW PLUG RELAY COIL (-)	TO RELAY (LS) SPICE
12	GLOW PLUG RELAY COIL (+)	TO 70 SOCKET CONNECTOR - #6

12 SOCKET GREEN CONNECTOR		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	BATTERY (+)	TO BATTERY (+) LUG
2	BATTERY (+)	TO BATTERY (+) LUG
3	BATTERY (+)	TO BATTERY (+) LUG
4	BATTERY (+)	TO BATTERY (+) LUG
5	BATTERY (+)	TO BATTERY (+) LUG
6	BATTERY (+)	TO BATTERY (+) LUG
7	GLOW PLUG	TO GLOW PLUG SPICE
8	GLOW PLUG	TO GLOW PLUG SPICE
9	GLOW PLUG	TO GLOW PLUG SPICE
10	GLOW PLUG	TO GLOW PLUG SPICE
11	GLOW PLUG	TO GLOW PLUG SPICE
12	GLOW PLUG	TO GLOW PLUG SPICE

12 SOCKET BROWN CONNECTOR		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	STARTER N/O	TO STARTER 3 PIN - A
2	STARTER N/O	TO STARTER 3 PIN - B
4	UNSWITCHED BATTERY (+)	TO UNSWITCHED BATTERY SPICE A
5	UNSWITCHED BATTERY (+)	TO UNSWITCHED BATTERY SPICE A
6	UNSWITCHED BATTERY (+)	TO UNSWITCHED BATTERY SPICE A
7	BATTERY (+)	TO BATTERY (+) LUG
8	BATTERY (+)	TO BATTERY (+) LUG
9	BATTERY (+)	TO BATTERY (+) LUG
10	BATTERY (+)	TO BATTERY (+) LUG
11	BATTERY (+)	TO BATTERY (+) LUG
12	BATTERY (+)	TO BATTERY (+) LUG

12 SOCKET BLACK CONNECTOR		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	STARTER MOTOR COIL (+)	TO 70 SOCKET CONNECTOR - #19
2	STARTER MOTOR COIL (-)	TO 70 SOCKET CONNECTOR - #17
3	FUEL LIFT PUMP RELAY COIL (+)	TO 70 SOCKET CONNECTOR - #20
4	FUEL LIFT PUMP RELAY COIL (-)	TO RELAY (LS) SPICE
5	AUTO ETHER AID	TO 70 SOCKET CONNECTOR - #10
6	RELAY 2 COIL (-)	TO RELAY (LS) SPICE
7	IGNITION SWITCHED BATTERY INPUT	TO 70 SOCKET CONNECTOR - #70
8	CUSTOMER CONNECTOR CONSTANT	TO 12 PIN CUSTOMER CONNECTOR - #11
9	AUTO ETHER AID	TO AUTO ETHER AID CONNECTOR - #1
11	FUEL LIFT PUMP POWER SUPPLY	TO 70 SOCKET CONNECTOR - #22



PETU #1  
SIGNALS

PETU #2  
SIGNALS

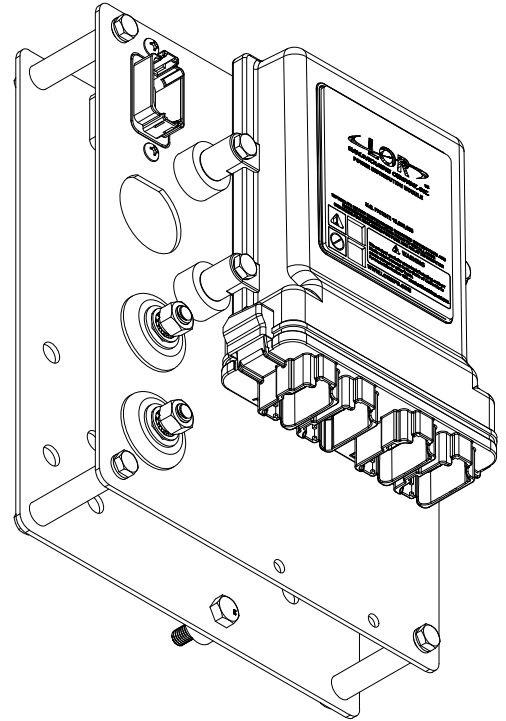
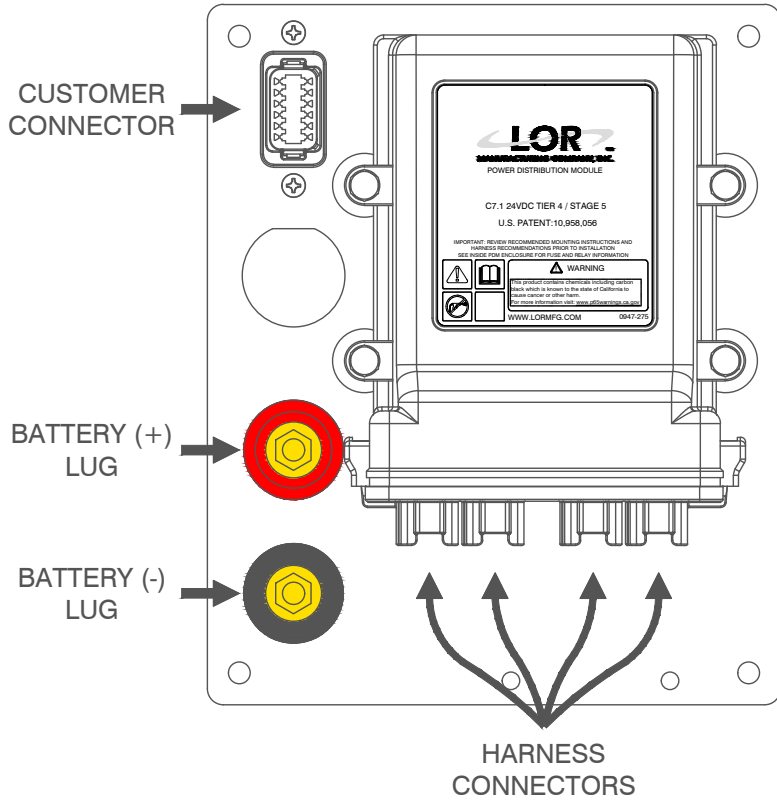
PETU #1 SIGNALS		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
3	DEF PRESSURE SENSOR SIGNAL	TO PETU #1 - #3
4	DEF PRESSURE SENSOR GROUND	TO PETU #1 - #4
5	DEF PUMP MOTOR SUPPLY	TO PETU #1 - #5
6	DEF PUMP MOTOR GROUND	TO PETU #1 - #6
7	DEF PUMP MOTOR PWM	TO PETU #1 - #7
8	DEF PUMP REVERTING VALVE (LS)	TO PETU #1 - #8
9	DEF PUMP REVERTING VALVE (RS)	TO PETU #1 - #9
10	DEF PRESSURE SENSOR SUPPLY	TO PETU #1 - #10
12	COOLANT DIVERTER VALVE SV	TO PETU #1 - #12

PETU #2 SIGNALS		
#	DESCRIPTION	TERMINATION/CONNECTION POINT
1	COOLANT DIVERTER VALVE RETURN	TO PETU #2 - #1
2	DEF RETURN HEATED LINE (-)	TO PETU #2 - #2
3	DEF RETURN HEATED LINE (+)	TO PETU #2 - #3
4	DEF PRESSURE HEATED LINE (+)	TO PETU #2 - #4
5	DEF PRESSURE HEATED LINE (-)	TO PETU #2 - #5
6	DEF SUCTION HEATED LINE (+)	TO PETU #2 - #6
7	DEF SUCTION HEATED LINE (-)	TO PETU #2 - #7
8	DEF TANK HEADER BATTERY (+)	TO PETU #2 - #8
9	CAN C (+)	TO PETU #2 - #9
10	CAN C (-)	TO PETU #2 - #10
11	DEF TANK HEADER GROUND	TO PETU #2 - #11

TROUBLE SHOOTING

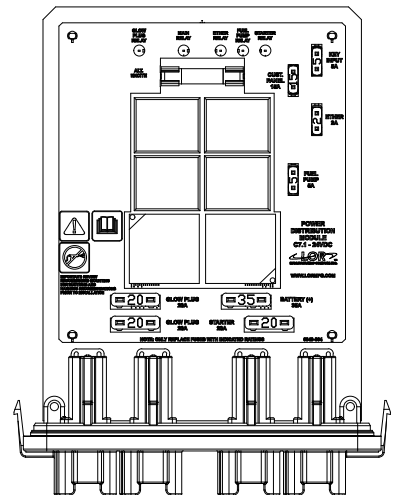
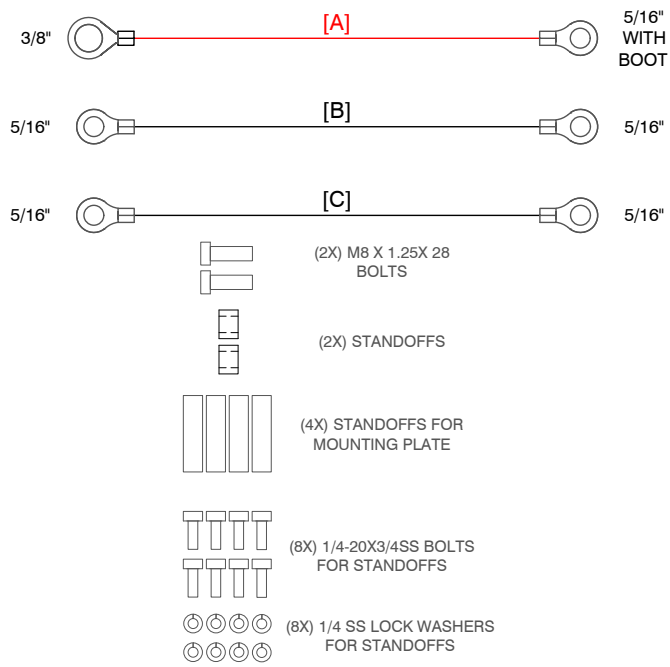


Power Distribution Module Overview



INTERIOR VIEW OF PDM

BATTERY CABLES	
DESCRIPTION	TERMINATION/CONNECTION POINT
[A] STARTER TO ALT BATTERY (+)	3/8" RING TERMINAL TO 5/16" RING TERMINAL
[B] STARTER B- TO BLOCK GROUND	5/16" RING TERMINAL TO 5/16" RING TERMINAL
[C] STARTER B- TO ALT GROUND	5/16" RING TERMINAL TO 5/16" RING TERMINAL



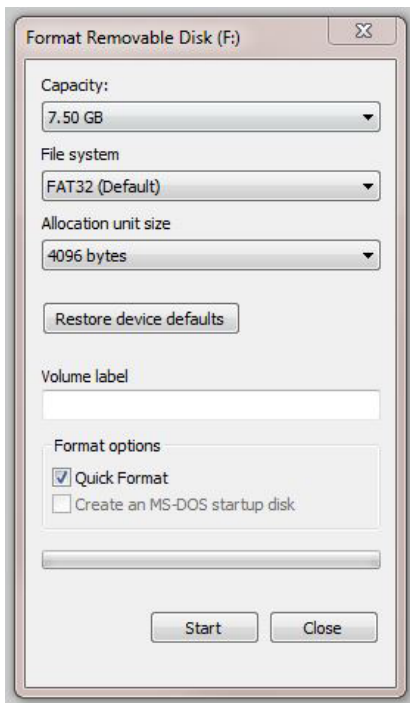
## Setting up the Program

Prior to any program updates you will need:

1. A blank flash drive
2. A laptop with Plus + One Service guide software installed  
<http://www2.powersolutions.danfoss.com/l/38972/2016-05-30/525qvt>
3. CAN to USB adapter P/N 1001190

To update the program you must first download and format the flash drive as follows:

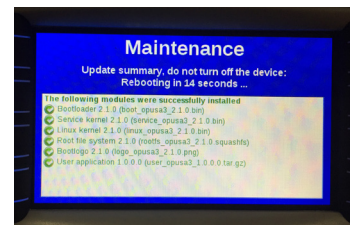
1. Insert blank USB into your laptop.
  - a. Format USB by going to:
  - b. My computer
  - c. Right click on flash drive
  - d. Click on format and format as shown in the figure to the right.
2. Download all files from link provided
3. Extract all downloaded files onto USB drive.
4. All files in the folder labeled **“Display Program”** must be moved out of the folder or the update will not work.
5. On the bottom right of the screen eject USB to prevent any file corruption.



## Updating the Display

To load the program onto the display from the USB drive follow steps below:

1. Make sure main power on the panel is turned off.
2. Open panel and plug-in USB drive into plug on the inside of the panel cover.
3. Hold down the top left two buttons on the display and turn on the main power. Continue to hold the two buttons down until the blue maintenance screen pops up on the display.
4. The display will auto update and count down from 15 and auto restart.
5. Wait 60 seconds then turn off main power and remove the USB drive.
6. Close the panel. Power-on to verify the update was successfully installed.





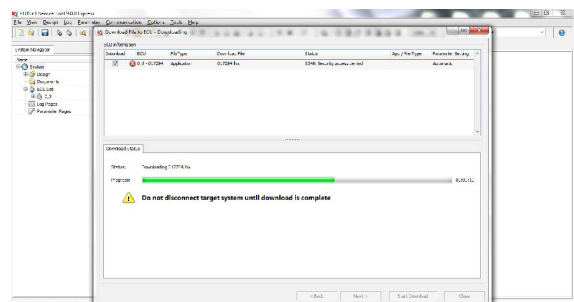
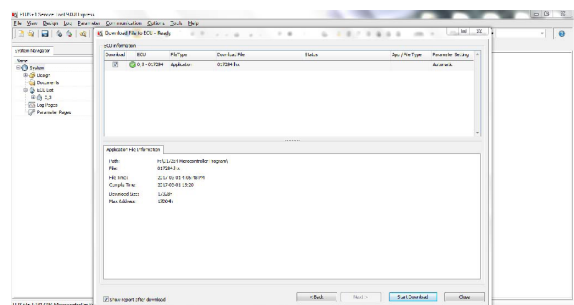
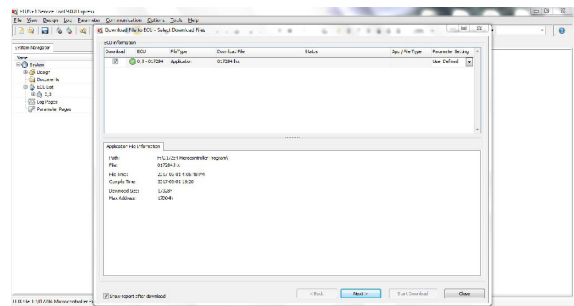
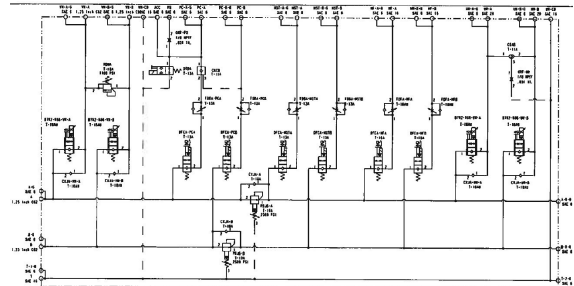
## TROUBLESHOOTING

### Updating the Panel

To update the power unit program follow the steps below:

1. Make sure main power on the panel is turned off.
2. Open the panel.
3. Plug in USB to CAN adapter to 2 wire CAN Plug on the inside of the panel.
  - Verify the CAN plug is wired properly. Wire #1131 is CAN high and should be in spot #1 in the plug. Wire #1141 is CAN low and should be in spot #2 in the plug.
4. Turn on main panel power and verify the PWR and CAN lights are both lit on the Danfoss adapter.
  - If no connection is recognized verify, that the Plus-One service tool is online by going to communications and selecting online mode.
  - If online mode is on, verify you have the proper adapter model recognized by going to communications, gateway, and CG150-2.
5. Locate the file on the USB drive under the folder labeled Micro-controller Program and open the folder.
6. Double click on the file .
7. Follow the prompts and start the download.
8. Once download is complete close the Plus + One service tool.
9. Wait 60 seconds. Turn main panel power off and disconnect the USB to CAN adapter.
10. Power-on the main panel power and verify program is successfully installed.

Danfoss adapter P/N: 1001190



# REPLACEMENT PARTS

## Common Replacement Parts

LOCATION	ENGINE	PART NUMBER	APE PART NUMBER	QUANTITY
Engine Oil Filter Element	C7.1	462-1171	Contact APE	1
Fuel Filter/Water Separator	C7.1	479-4131	Contact APE	1
Engine Fuel Filter	C7.1	360-8960	Contact APE	2
Fuel Tank Breather	C7.1	356-7423	Contact APE	1
Engine Breather Filter	C7.1	339-1048	Contact APE	2
Inner Air Filter Element	C7.1	289-2349	Contact APE	1
Outer Air Filter Element	C7.1	289-2348	Contact APE	1
Recirculation Filter Element	C7.1	KKZ10	1001514	1
Return Filter Element	C7.1	KKZ10	1001514	1
Hand pump Fill Filter Element	C7.1	AE-25	521041	1

LOCATION	ENGINE	OIL TYPE	APE PART NUMBER
Engine Oil	C7.1	Caterpillar DELO 15W-40	513001-15W40-D400-1
Engine Coolant	C7.1	Caterpillar DEAC Antifreeze	513001-ANTI-A DEAC-1
Fuel	C7.1	Diesel Fuel	100725B
Hydraulic Oil	C7.1	Envirologic 146	513001
Pump Drive	C7.1	Schaeffer 268 SAE 140	513001S-SCH268

DESCRIPTION	PART NUMBER	APE PART NUMBER	QUANTITY
Fuel Level Sensor	W392675	1006733	1
Hydraulic Level Sensor	B40040AFD2C758/6	1006759	2
Drive Pressure Transducer	3202H60CPS1P8R00	1005409	1
Cooler Bypass Transducer	3202H500PG1P8R00	1005295	1
Schroeder Indicator Sending Unit	MS19SSNC-75	1006992	1

DESCRIPTION	ENGINE	PART NUMBER	APE PART NUMBER
Battery	C7.1	31P-MHD	400890
Fan Belt	C7.1	2614E115	CONTACT APE
Hydraulic Sight Gauge 30"	C7.1	L/D G607-30-A-1-4 30"	513005
Fuel Level Gauge	C7.1	8680-01028	513050
HPS Control Panel	C7.1	018898	1006425
Power Distribution Box	C7.1	7504	Contact APE Service
Air Vacuum Switch W/ Deutsch Plug	C7.1	PS81-10-2MNB-C-FLS12-DE	531011
Hydraulic Tank Breather / Donaldson	C7.1	P563372	Contact APE Service
Hydraulic Tank Breather / Hydac	C7.1	BFP30U3W1.0/RV0.4	1003556
Safety Valve	C7.1	#548-A01-NM0007	1008506

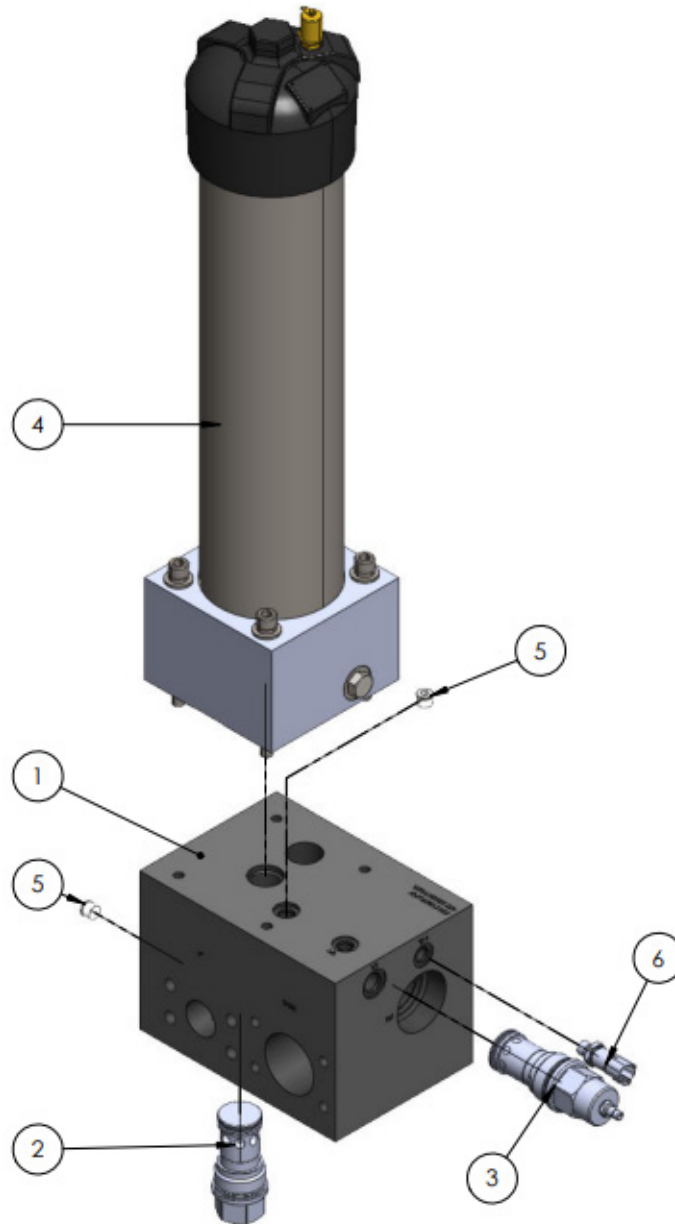
REPLACEMENT PARTS



## REPLACEMENT PARTS

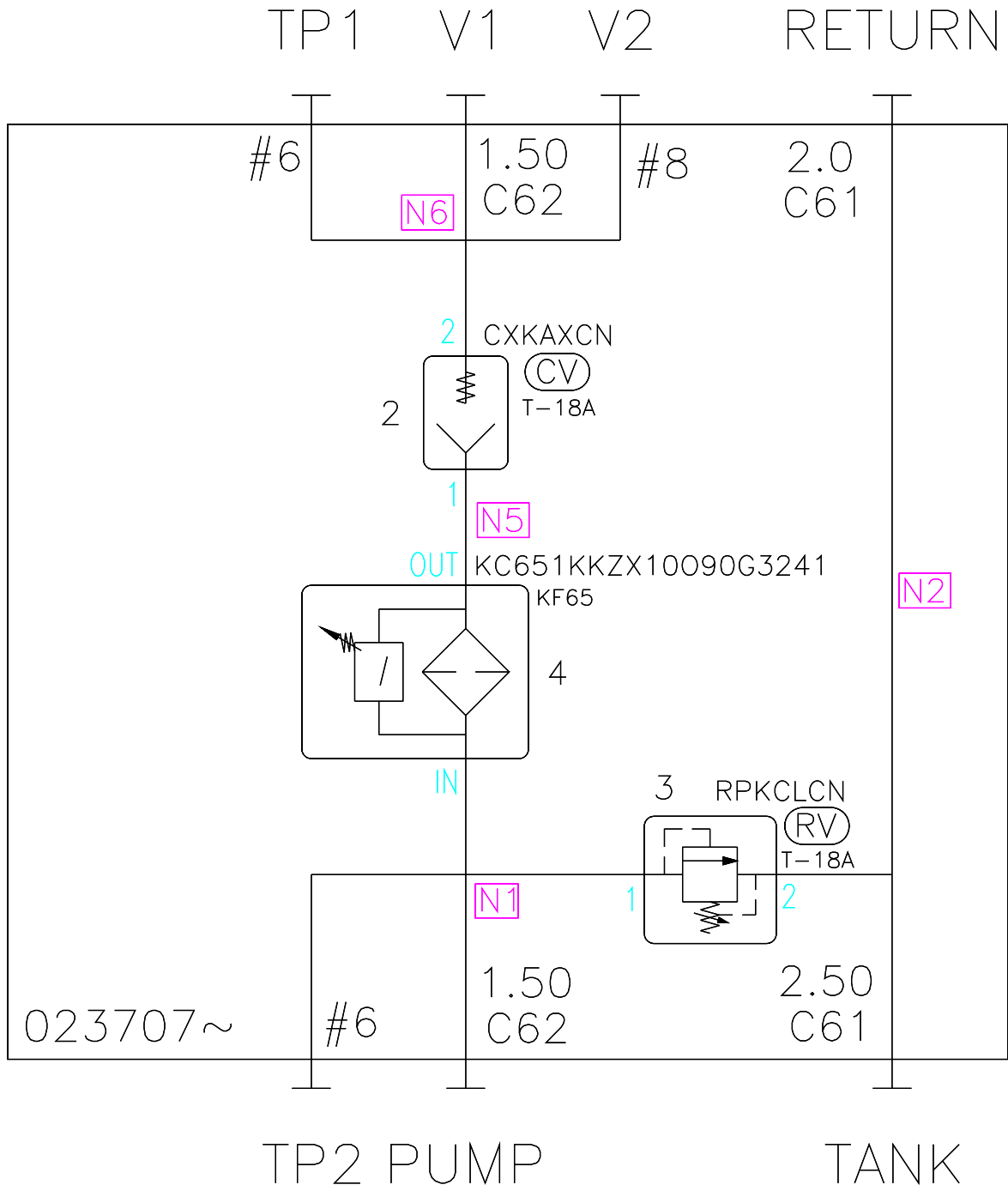
### KC65 Filter Manifold Assembly

P/n: 2006011



CALLOUT	PART #	APE PART NUMBER	DESCRIPTION	QTY
1	DWG #2006012	2006012	KC65 FILTER MANIFOLD	1
2	SUN CXKA-XCN	2005903	SUN CHECK VALVE	1
3	SUN RPKC-LCN	400742	SUN RELIEF VALVE	1
4	KC651KKZX10090G3241	1009111	KC65 PRESSURE FILTER	1
5	-6 SAE PLUG	Contact APE	SAE PLUG	2
6	3202H60CPS1P8R00	1005409	6000 PSI PRESSURE TRANSDUCER	1

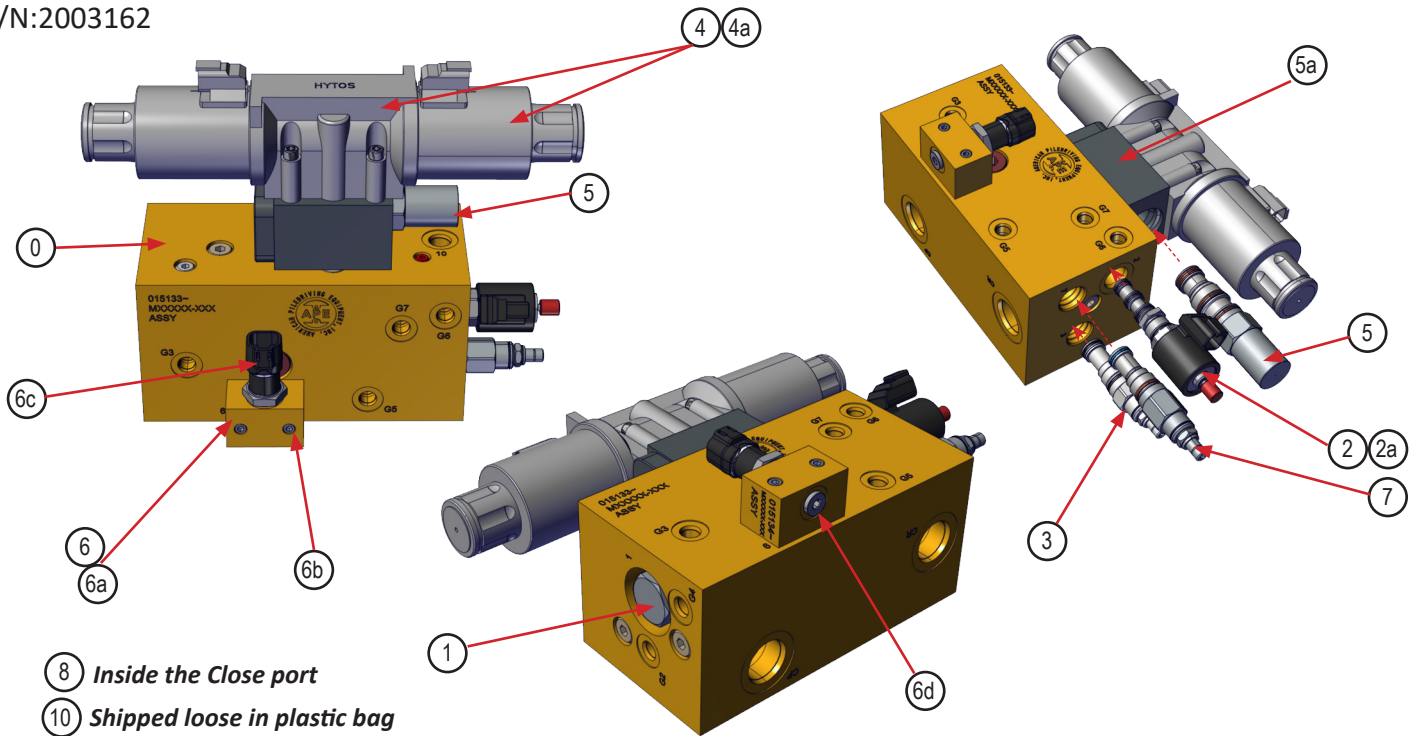
**TROUBLESHOOTING**



**TROUBLE SHOOTING**

## REPLACEMENT PARTS

P/N:2003162



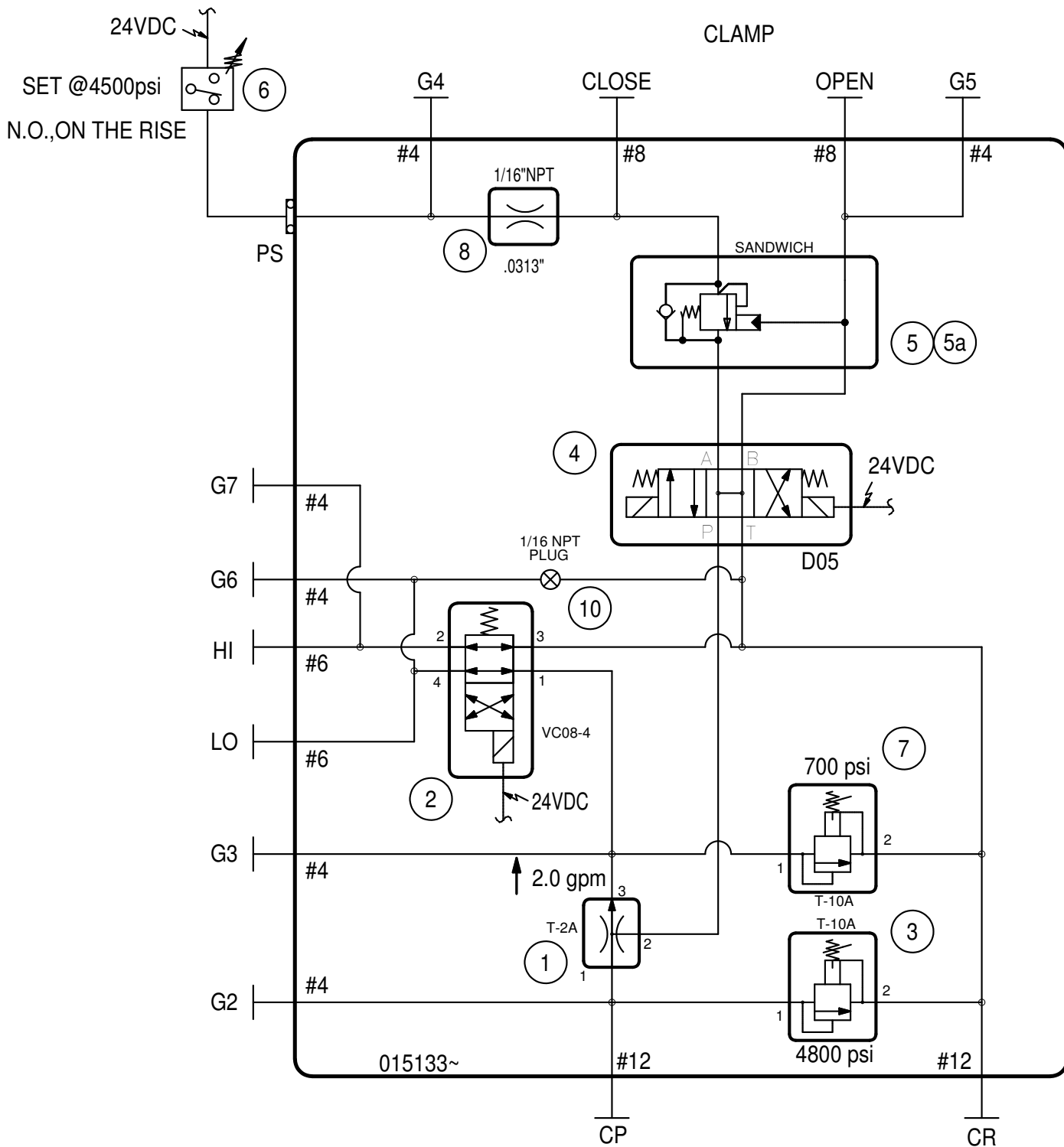
REPLACEMENT PARTS

CALLOUT	PART #	APE PART NUMBER	DESCRIPTION	QTY
0	015133	015133	Ductile Manifold Body	1
1	FRDA-XAN	555019	Priority Flow Control	1
2	SV08-40M-0-N-00	513119	Solenoid Valve	1
2a	4301524	1004749	D-Coil;08, 24V DC Deutsch	1
3	RPEC-LWN-4800psi	1001658	Relief Valve, PO, Balanced Piston	1
4	RPE4-103H11 / 02400E11A	1004886	Directional Valve	1
4a	SHCS 1/4-20 x 3-1/2"	Contact APE	SHCS 1/4-20 x 3-1/2"	1
5	CBEG-CJN-5000psi	Contact APE	Counter Balance Valve 4.5:1, T2A	1
5a	BBA/S	Contact APE	Sandwich Body (D05)	1
6	015134	Contact APE	Ductile Manifold Body	1
6a	2-011 N70	Contact APE	O-Ring 2-011 N70	1
6b	10-32x1-1/4-SHCS-Zinc	Contact APE	10-32 Shcs Zinc Fastener	2
6c	3202H60CPS1P800	Contact APE	Pressure Transducer 6000PSI	1
6d	6408-HHP-04	Contact APE	Fitting; Flush Plug #4	1
7	RDDA-LBN-700psi	1001344	Relief Valve	1
8	EIS-TPS-062.030	Contact APE	Orifice Plug Ø0.031	1
9	-	Not Used	Not Used	0
10	1-16NPT-FL/PLUG-7/8TPR-HARD	Contact APE	1/16 NPT Flush Plug w 7/8 Taper	1





# CLAMP MANIFOLD SCHEMATIC



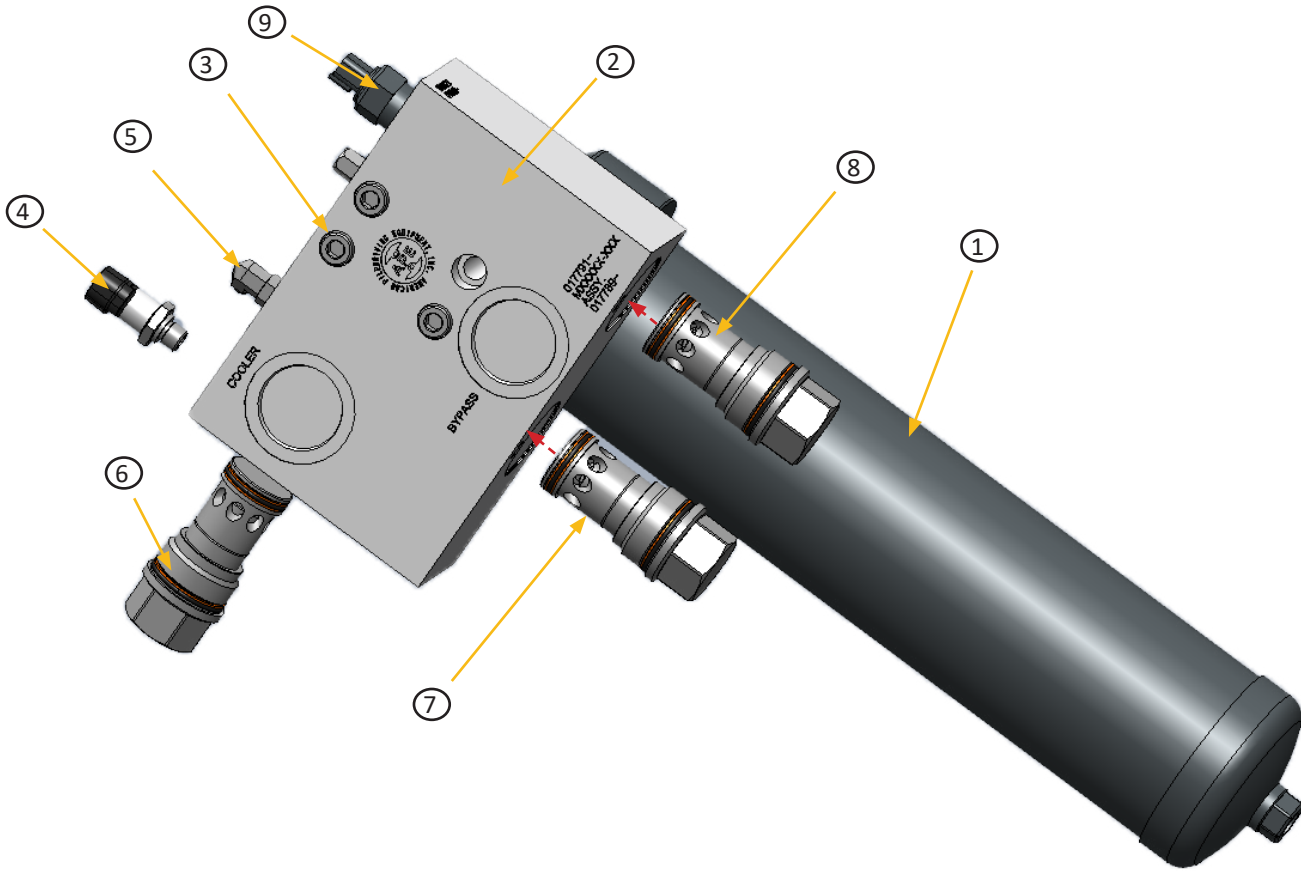
**REPLACEMENT PARTS**



## REPLACEMENT PARTS

### KL3 Bypass Manifold Assembly

P/N: 1006781

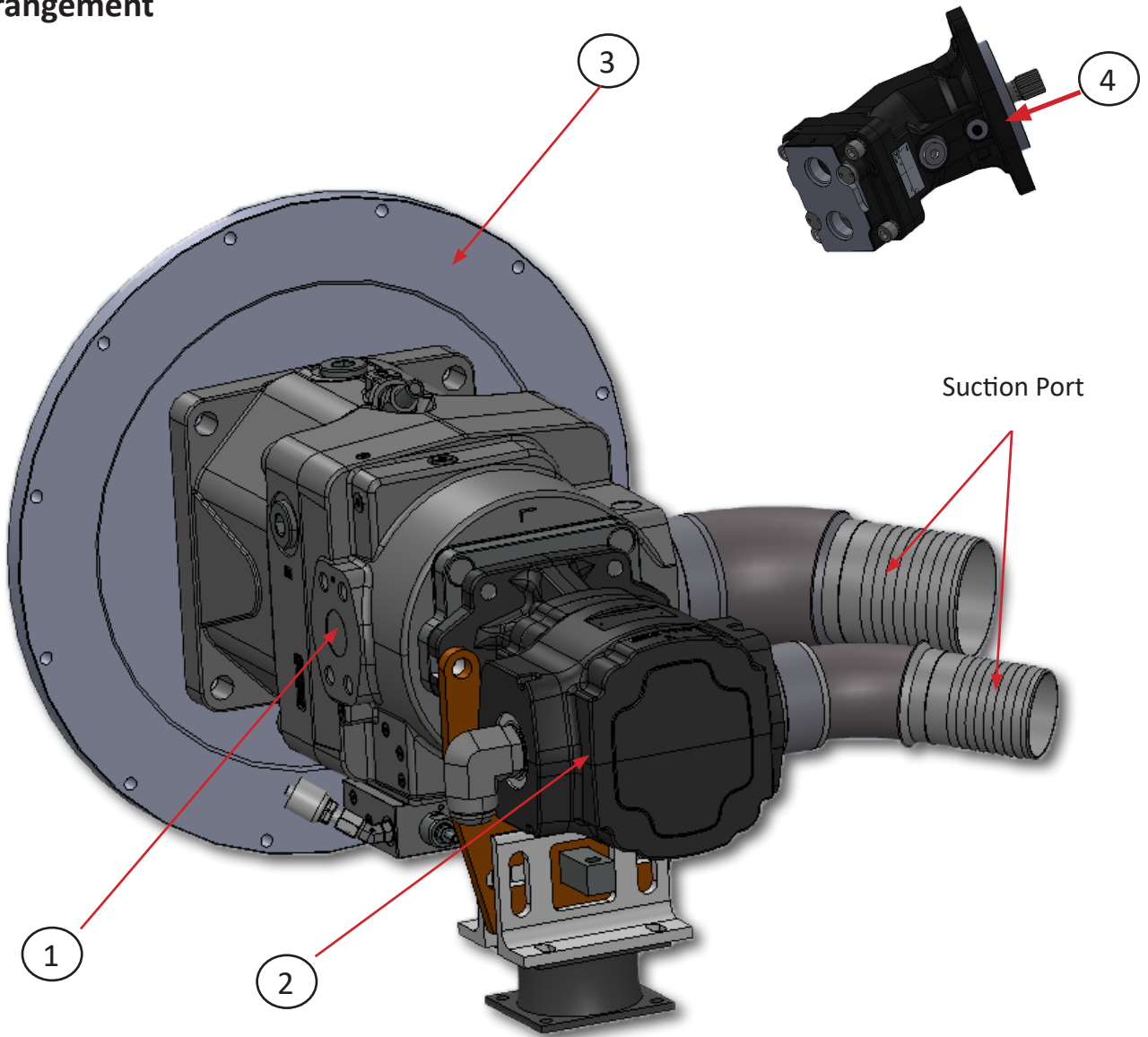


REPLACEMENT PARTS

CALLOUT	PART #	APE PART NUMBER	DESCRIPTION
1	KL31KKZ10F2450MS19NCLDRG2171	1008468	Return Filter
2	HPS-017789	CONTACT APE	KL3 3-Check Cooler Bypass Manifold Body
3	1/2-13 X 3-1/2 - SHCS - ZINC	CONTACT APE	Mounting Hardware
4	3202H500CPS1P8R00	1005295	500 PSI Temp / Pressure Transducer
5	2404-04-04-FG	CONTACT APE	Fitting, Straight, JIC, -4 Male x Pipe -4 male
6	CXKAXBN	1000826	15 PSI Check Valve
7	CXKAXFN	1000674	100 PSI Check Valve
8	CXKAXGN	1000825	150 PSI Check Valve
9	MS19SSNC-75	1006992	CLOG INDICATOR MS19

## REPLACEMENT PARTS

### Pump Arrangement



CALLOUT	PART #	APE PART NUMBER	DESCRIPTION	QTY
1	D1P-260-R-A-NNES-S-E4-Y3-C5-NNN-NNN-20-NN-75-FS-NNN-NNN	2006424	DANFOSS D1P260 VARIABLE DISPLACEMENT PISTON PUMP/ EDC - LS	1
2	KP40.160S0-06S8-LMPA/OF-N-CSL (9.76Cl)	1007963	Recirculation Pump (RH Rotation)	1
3	124678	2006233	Flex Drive Plate	1
4	XIA 18 0526635	1004445	Clamp Pump	1

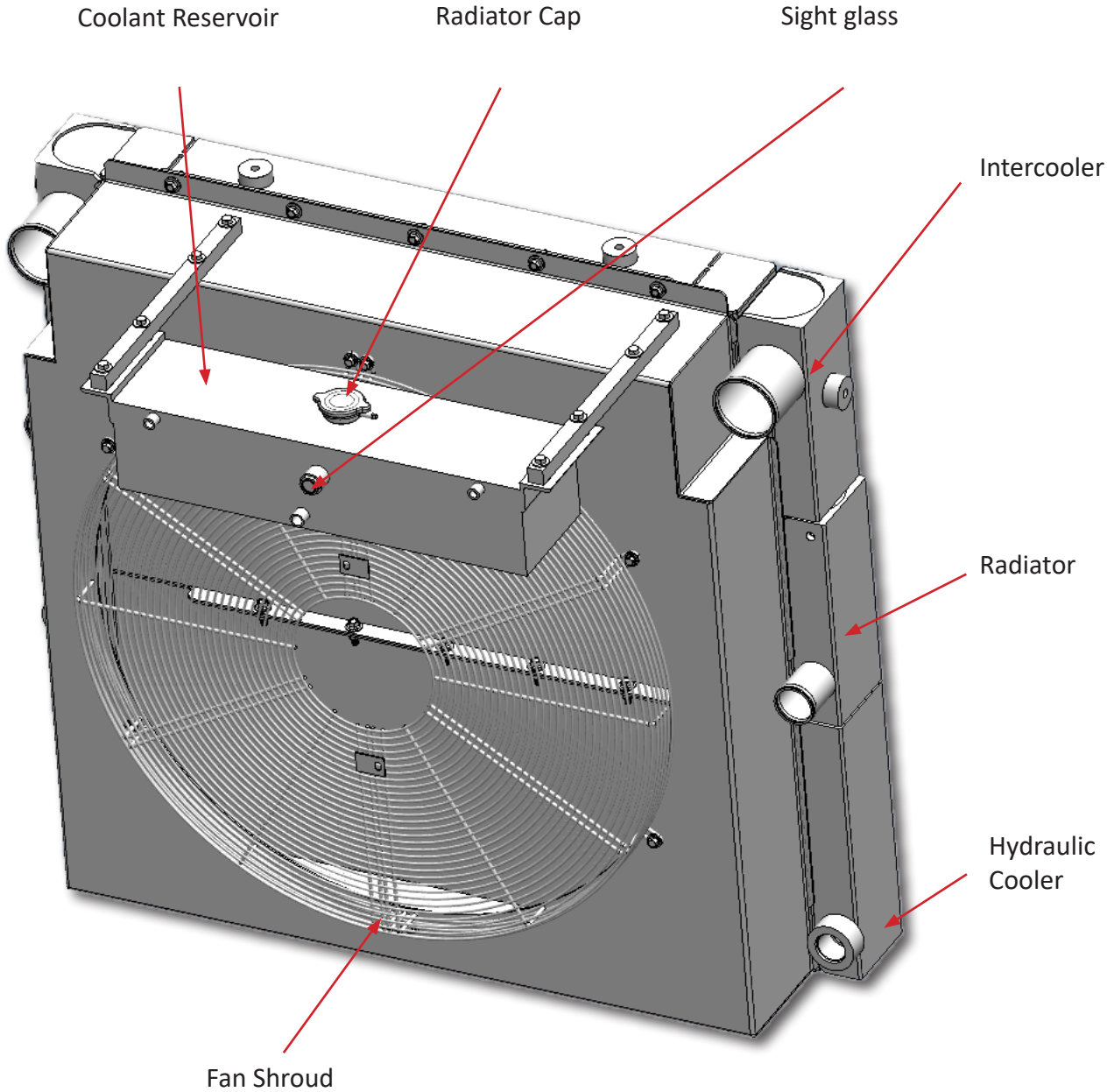
REPLACEMENT PARTS



## REPLACEMENT PARTS

### Cooler Package Arrangement

P/N: 3824.085.0000



REPLACEMENT PARTS



## REFERENCE / NOTES

# RECOMMENDED BOLT TIGHTENING TORQUE “LUBRICATED SHCS”

Socket Head Cap Screws

When installing any APE equipment or parts apply lubricant and use APE standard **Anti-Seize** torque specs. See Tightening Torque Spec below. Failure to follow tightening torque spec can result in under / over tightening fasteners, leading to equipment failure or personal injury.



### COARSE THREADS

Nominal Screw Size	Nominal Socket Size	Tightening Torque (ft-lbs)
#10-24	5/32	6
.25-20	3/16	10
.31-18	1/4	22
.38-16	5/16	38
.44-14	3/8	61
.50-13	3/8	93
.63-11	1/2	179
.75-10	5/8	317
.88-9	3/4	511
1.00-8	3/4	767
1.25-7	7/8	1,533
1.50-6	1	2,668

### FINE THREADS

Nominal Screw Size	Nominal Socket Size	Tightening Torque (ft-lbs)
#10-32	5/32	6
.25-28	3/16	12
.31-24	1/4	24
.38-24	5/16	43
.44-20	3/8	68
.50-20	3/8	105
.63-18	1/2	202
.75-16	5/8	354
.88-14	3/4	564
1.00-12	3/4	860
1.25-12	7/8	1,697
1.50-12	1	3,001

## RECOMMENDED ANTI-SEIZE LUBRICANT

### BENEFITS & FEATURES

- **Excellent Anti-Seize** Prevents seizing caused by galling, galvanic action, fretting, fusion, pitting, thread distortion, breakage, rust, and corrosion.
- **Water Resistant** Provides long term protection with just one application, outdoors or indoors, even in the damp areas or against salt spray. Will not wash off.
- **Wide Temperature Range** Coating withstands temperatures of -65 Degree F to 2100 Degree F. (-54 C to 1100 C)
- **Stable Coating** Will not harden or fuse to metal, cake, evaporate or separate
- **Compatible with many materials** Can be used as an anti-seize on the threads of steel, stainless steel, steel alloy, cast iron, aluminum, copper brass, and titanium parts and reduces friction and wear on plastic.
- **Environmentally Desirable** Past contains no lead compounds traditionally found in this type of product.



**WARNING: USING OTHER TYPES OF ANTI-SEIZE NOT RECOMMENDED BY APE CAN LEAD TO EQUIPMENT FAILURE OR PERSONAL INJURY. WARRANTY WILL BE VOIDED AND FEES MAY APPLY.**

REFERENCE / NOTES



# REFERENCE / NOTES

## UNDERSTANDING ISO CODES

The ISO cleanliness code is used to quantify particulate contamination levels per milliliter of fluid at 3 sizes 4μ[c], 6μ[c], and 14μ[c]. The ISO code is expressed in 3 numbers (ie 19/17/14). Each number represents a contaminant level code for the correlating particle size. The code includes all particles of the specified size and larger. It is important to note that each time a code increases the quantity range of particles is doubling.

ISO 4406 Chart		
Range Code	Particles per milliliter	
	More than	Up to/including
24	80000	160000
23	40000	80000
22	20000	40000
21	10000	20000
20	5000	10000
19	2500	5000
18	1300	2500
17	640	1300
16	320	640
15	160	320
14	80	160
13	40	80
12	20	40
11	10	20
10	5	10
9	2.5	5
8	1.3	2.5
7	0.64	1.3
6	0.32	0.64

Sample 1 (see photo 1)

Particle Size	Particles per ml*	ISO 4406 Code range	ISO Code
4μ[c]	151773	80000~160000	24
6μ[c]	38363	20000~40000	22
10μ[c]	8229		
14μ[c]	3339	2500~5000	19
21μ[c]	1048		
38μ[c]	112		

Sample 2 (see photo 2)

Particle Size	Particles per ml*	ISO 4406 Code range	ISO Code
4μ[c]	492	320 ~ 640	16
6μ[c]	149	80 ~ 160	14
10μ[c]	41		
14μ[c]	15	10 ~ 20	11
21μ[c]	5		
38μ[c]	1		

Photo 1

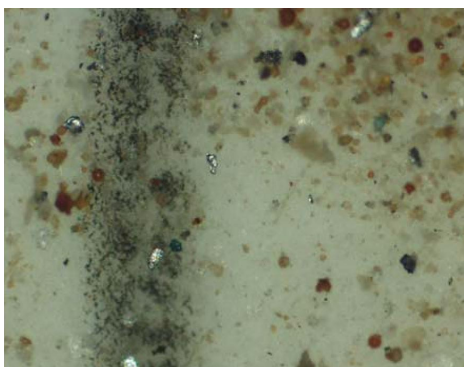


Photo 2



# TARGET ISO CLEANLINESS CODES

When setting target ISO fluid cleanliness codes for hydraulic and lubrication systems it is important keep in mind the objectives to be achieved. Maximizing equipment reliability and safety, minimizing repair and replacement costs, extending useful fluid life, satisfying warranty requirements, and minimizing production down-time are attainable goals. Once a target ISO cleanliness code is set following a progression of steps to achieve that target, monitor it, and maintain it justifiable rewards will be yours.

### Set the Target.

The first step in identifying a target ISO code for a system is to identify the most sensitive on an individual system, or the most sensitive component supplied by a central reservoir. If a central reservoir supplies several systems the overall cleanliness must be maintained, or the most sensitive component must be protected by filtration that cleans the fluid to the target before reaching that component.

### Other Considerations

Table 1 recommends conservative target ISO cleanliness codes based on a several component manufacturers guidelines and extensive field studies for standard industrial operating conditions in systems using petroleum based fluids. If a non-petroleum based fluid is used (i.e. water glycol) the target ISO code should be set one value lower for each size (4 μ[c]/6μ[c]/14μ[c]). If a combination of the following conditions exists in the system the target ISO code should also be set one value lower:

- Component is critical to safety or overall system reliability.
- Frequent cold start.
- Excessive shock or vibration.
- Other Severe operation conditions.

### Recommended\* Target ISO Cleanliness Codes and media selection for systems using petroleum based fluids per ISO4406:1999 for particle sizes 4μ[c] / 6μ[c] / 14μ[c]

	Pressure < 140 bar < 2000 psi	Media βx[c] = 1000 (βx = 200)	Pressure 212 bar 3000 psi	Media βx[c] = 1000 (βx = 200)	Pressure > 212 bar > 3000 psi	Media βx[c] = 1000 (βx = 200)
<b>Pumps</b>						
Fixed Gear	20/18/15	22μ[c] (25 μ)	19/17/15	12μ[c] (12 μ)	-	-
Fixed Piston	19/17/14	12μ[c] (12 μ)	18/16/13	12μ[c] (12 μ)	17/15/12	7μ[c] (6 μ)
Fixed Vane	20/18/15	22μ[c] (25 μ)	19/17/14	12μ[c] (12 μ)	18/16/13	12μ[c] (12 μ)
Variable Piston	18/16/13	7μ[c] (6 μ)	17/15/13	5μ[c] (3 μ)	16/14/12	7μ[c] (6 μ)
Variable Vane	18/16/13	7μ[c] (6 μ)	17/15/12	5μ[c] (3 μ)	-	-
<b>Valves</b>						
Cartridge	18/16/13	12μ[c] (12 μ)	17/15/12	7μ[c] (6 μ)	17/15/12	7μ[c] (6 μ)
Check Valve	20/18/15	22μ[c] (25 μ)	20/18/15	22μ[c] (25 μ)	19/17/14	12μ[c] (12 μ)
Directional (solenoid)	20/18/15	22μ[c] (25 μ)	19/17/14	12μ[c] (12 μ)	18/16/13	12μ[c] (12 μ)
Flow Control	19/17/14	12μ[c] (12 μ)	18/16/13	12μ[c] (12 μ)	18/16/13	12μ[c] (12 μ)
Pressure Control (modulating)	19/17/14	12μ[c] (12 μ)	18/16/13	12μ[c] (12 μ)	17/15/12	7μ[c] (6 μ)
Proportional Cartridge Valve	17/15/12	7μ[c] (6 μ)	17/15/12	7μ[c] (6 μ)	16/14/11	5μ[c] (3 μ)
Proportional Directional	17/15/12	7μ[c] (6 μ)	17/15/12	7μ[c] (6 μ)	16/14/11	5μ[c] (3 μ)
Proportional Flow Control	17/15/12	7μ[c] (6 μ)	17/15/12	7μ[c] (6 μ)	16/14/11	5μ[c] (3 μ)
Proportional Pressure Control	17/15/12	7μ[c] (6 μ)	17/15/12	7μ[c] (6 μ)	16/14/11	5μ[c] (3 μ)
Servo Valve	16/14/11	7μ[c] (6 μ)	16/14/11	5μ[c] (3 μ)	15/13/10	5μ[c] (3 μ)
<b>Bearings</b>						
Ball Bearing	15/13/10	5μ[c] (3 μ)	-	-	-	-
Gearbox (industrial)	17/16/13	12μ[c] (12 μ)	-	-	-	-
Journal Bearing (high speed)	17/15/12	7μ[c] (6 μ)	-	-	-	-
Journal Bearing (low speed)	17/15/12	7μ[c] (6 μ)	-	-	-	-
Roller Bearing	16/14/11	7μ[c] (6 μ)	-	-	-	-
<b>Actuators</b>						
Cylinders	17/15/12	7μ[c] (6 μ)	16/14/11	5μ[c] (3 μ)	15/13/10	5μ[c] (3 μ)
Vane Motors	20/18/15	22μ[c] (25 μ)	19/17/14	12μ[c] (12 μ)	18/16/13	12μ[c] (12 μ)
Axial Piston Motors	19/17/14	12μ[c] (12 μ)	18/16/13	12μ[c] (12 μ)	17/15/12	7μ[c] (6 μ)
Gear Motors	20/18/14	22μ[c] (25 μ)	19/17/13	12μ[c] (12 μ)	18/16/13	12μ[c] (12 μ)
Radial Piston Motors	20/18/15	22μ[c] (25 μ)	19/17/14	12μ[c] (12 μ)	18/16/13	12μ[c] (12 μ)
<b>Test Stands, Hydrostatic</b>						
Test Stands	15/13/10	5μ[c] (3 μ)	15/13/10	5μ[c] (3 μ)	15/13/10	5μ[c] (3 μ)
Hydrostatic Transmissions	17/15/13	7μ[c] (6 μ)	16/14/11	5μ[c] (3 μ)	16/14/11	5μ[c] (3 μ)

\*Depending upon system volume and severity of operating conditions a combination of filters with varying degrees of filtration efficiency might be required (i.e. pressure, return, and off-line filters) to achieve and maintain the desired fluid cleanliness.

Example	ISO Code	Comments
Operating Pressure	156 bar, 2200 psi	
Most Sensitive Component	Directional Solenoid	19/17/14 recommended baseline ISO Code
Fluid Type	Water Glycol	18/16/13 Adjust down one class
Operating Conditions	Remote location, repair difficult High ingress rate	17/15/12 Adjust down one class, combination of critical nature, severe conditions

All information given in this Manual is current and valid per the information available at the time of publication. (Please check the updated revision date at the bottom of each page.)

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**MODEL 275 POWER UNIT**

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